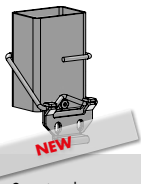
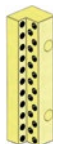
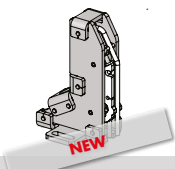




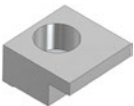
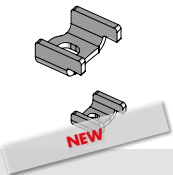
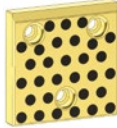
Die Components Normalien Componenti

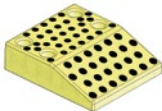


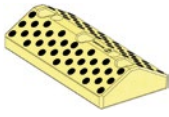
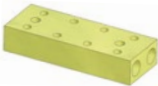
OMCR®
STANDARD DIE COMPONENTS

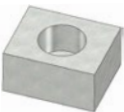
39D 506  Sleeve Führungseinheit Canotto Guida 484	39D 528  Gage Einweiser Riferimento 484	39D 543  Brace Verlanschung Bretella 485	39D 571  Tie Rod Führungsbolzen Tirante 485	39D 578  Spacing bar Abstellbolzen Distanziale 486
39D 578  Spacing bar Abstellbolzen Distanziale 487	39D 578  Backing plate Distanzkappe Reazione per cilindro 489	39D 582  Angular guide Winkelleiste Guida angolare 490	39D 592  Spacer Rückfalldistanz Distanziale 491	39D 599  Tie rod Druck und Zuganker Tirante 492
39D 599  Tie rod Druck und Zuganker Tirante 492	39D 599  Tie rod Druck und Zuganker Tirante 493	39D 630  Slide stop block Schieberanschlag Arresto slitta 493	39D 630  Slide stop block Schieberanschlag Arresto slitta 494	39D 630  Slide stop block Schieberanschlag Arresto slitta 494
39D 638  Air pin Druckbolzen Candela 495	39D 638  Air pin Druckbolzen Candela 496	39D 639  Support for sensor Lagekontrolle für Platinen Supporto sensore 497	39D 639  Support for sensor Lagekontrolle für Platinen Supporto sensore 497	39D 639  Gage for sensor Einweiser für Teillagekontrolle Riferimento per sensore 498

39D 649  Shim Spannschlitz Spessore 498	39D 650  Retainer bolt Haltebolzen Gruppo tirante 499	39D 651  Polyuretan spring Federblock Ammortizzatore 500	39D 807  Gage Einweiser Riferimento 500	39D 807  Precision gage Feinweiser Riferimento di precisione 501
39D 807  Gage Einweiser Riferimento 501	39D 807  Gage Einweiser Riferimento 502	39D 826  Key Passfeder Chiavetta 503	39D 828  Pad retainer Halteelement Gruppo tirante 503	39D 828  Washer Scheibe Rondella 504
39D 828  Elastomer washer Dämpfungscheibe Ammortizzatore 504	39D 828  Anti-rebound pad retainer Halteelement mit Dämpfung Gruppo tirante antirimbalzo 505	39D 839  Lifting bracket with pin Tragwange mit Tragbolzen Staffa di sollevamento completa di perno 506	39D 847  Block Druckplatten für Gasdruckfedern Reazione per cilindro 507	39D 847  Block Druckplatten für Gasdruckfedern Reazione per cilindro 507
39D 851  Sliding pin Führungssäule Perno scorrevole 508	39D 851  Sliding pin Führungssäule Perno scorrevole 508	39D 854  Pad retainer pin Steckbolzen Perno di arresto 509	39D 854  Pad retainer pin Steckbolzen Perno di arresto 509	39D 854  Pad retainer pin Absteckbolzen Perno di arresto 510

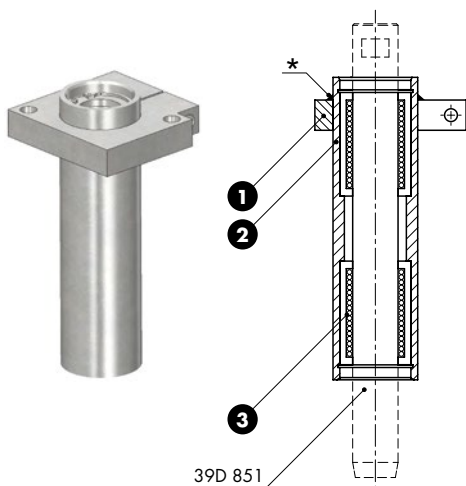
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39D 862  Guide post DIN 9833 Führungssäule DIN 9833 Colonna guida DIN 9833 513	39D 862  Guide post DIN 9833 Führungssäule DIN 9833 Colonna guida DIN 9833 514	39D 863  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 515	39D 863  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 516	39D 863  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 517
39D 866  Lifting pin Tragbolzen mit Fallringsicherung Perno di sollevamento 518	39D 866  Lifting pin Tragbolzen mit Fallringsicherung Perno di sollevamento 519	39D 867  Bush for lifting pin Buchse für Tragbolzen Boccola per perno di sollevamento 520	39D 869  Washer Scheibe Rondella 521	39D 870  Air cylinder fixing Verschraubung Fissaggio cilindro 521
39D 872  Cam roller Rollenbock Supporto con rullo 522	39D 873  Acceleration cam Schiebervorbeschleunigung Camma di accelerazione 523	39D 876  Lifting bracket VDI 3366 Tragzapfen VDI 336 Staffa di sollevamento VDI 336 524	39D 882  Air cylinder fixing Ziehteilheber Fissaggio cilindro 525	39D 887  Air cylinder adapter Teilheber Adattatore per cilindro 525

39D 887  Air cylinder adapter Teilheber Adattatore per cilindro 525	39D 890  Wear plate self-lubricating Deckleiste bronze mit festschmierstoff Piastra guida autolubrificante 526	39D 890  Wear plate Deckleiste Schieberführung Piastra guida 527	39D 890  Wear plate Deckleiste Schieberführung Piastra guida 528	39D 892  Guide bar VDI 3357 Führungsleiste VDI 3357 Lardone VDI 3357 529
39D 894  Cam dwell wear plate VDI 3357 Überlaufkeile VDI 3357 Cuneo VDI 3357 530	39D 894  Cam dwell wear plate VDI 3357 Überlaufkeile VDI 3357 Cuneo VDI 3357 531	39D 895  Balance block Enddruckplatte Distanziale di battuta 532	39D 896  Compensation pin group Ausgleichsdruckbolzen Gruppo perno di compensazione 533	39D 896  Compensation pin group Ausgleichsdruckbolzen Gruppo perno di compensazione 533
39D 896  Compensation pin group Ausgleichsdruckbolzen Gruppo perno di compensazione 534	39D 896  Compensation pin group Ausgleichsdruckbolzen Gruppo perno di compensazione 534	39D 896  Backing plate Distanzkappe Reazione per cilindro 535	39D 896  Retainer Sicherungsplatte Piastrina 535	39D 896  Retainer Sicherungsplatte Piastrina 535
39D 896  Retainer Sicherungsplatte Piastrina 536	39D 951  Air pin Unterluftbolzen Candela 537	39D 951  RANGE EXTENSION Air pin Unterluftbolzen Candela 538	39D 952  "V" driver VDI 3357 Prismenführung VDI 3357 Guida a "V" VDI 3357 539	39D 952  "V" driver VDI 3357 Prismenführung VDI 3357 Guida a "V" VDI 3357 539

39D 952  "V" driver VDI 3357 Prismenführung mit festschmierstoff VDI 3357 Guida a "V" VDI 3357 540	39D 952  "V" driver VDI 3357 Prismenführung mit festschmierstoff VDI 3357 Guida a "V" VDI 3357 540	39D 954  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 541	39D 954  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 542	39D 954  Wear plate VDI 3357 Gleitplatte VDI 3357 Piastra guida VDI 3357 543
39D 956  Guide bush Führungsbuchse Boccola autolubrificante 544	39D 958  Stop pin Haltebolzen Perno di arresto 544	39D 969  Guide post DIN 9833 Führungssäule DIN 9833 Colonna guida tipo DIN 9833 545	39D 972  Lifter Federbolzen Sollevatore 546	39D 976  Spacer plate toothed Distanzplatte gezahnt Tassello di compensazione 547
39D 993  Plate for sensor Halterung Piastrina portasensore 548	39D 995  Spacer Distanzstück Distanziale 548	39D 995  Washer/stop block Scheibe/halteplatte Rondella/tassello 549	39D 995  Retainer pin Ziehteilheber Perno con rondella 549	39D 1392  Distributor Verteilerblocke Distributore 550
39D 1430  Distributor Verteilerblocke Distributore 550	39D 1497  Distributor Verteilerblocke Distributore 550	39V 863  Visual locator setting punch Stempel f. entgasungsnoppen Punzone di visualizzazione 551	39V 1071  Threaded bush Genwindebuchse Boccola filettata 551	39V 1159  Gib VDI 3387 Führungslasche VDI 3387 Guida VDI 3387 552

39V 1162  Stop block Abstandsblock Distanziale 553	39V 1162  Stop block Abstandsblock Distanziale 553	39V 1168  Locating cone Kegeldistanz Cono di centraggio 554	39V 1176  Coil spring Schraubenfedern Molla a filo 555	39V 1178  Stripper for blanking dies Abstreifer für Platinenschnitte Estrattore per stampi 556
39V 1199  Lifting pin VDI 3366 Tragschraube VDI 3366 Perno di sollevamento VDI 3366 557	39V 1205  Locating pin Zentrierbolzen Centraggio 557	39V 1234  Ejector Abdrückstift Espulsore 558	39V 1242  Gage Einweiser Riferimento 559	39V 1254  Locating block Fangbacke Tassello di centraggio 559
39V 1304  Key Passfeder Chiavetta 560	39V 1304  Key Passfeder Chiavetta 560	39V 1569  Roller stock lifter Federnde laufrolle Rullino sollevamento nastro 561	39V 1569  Roller stock lifter Federnde laufrolle Rullino sollevamento nastro 562	39V 1569  Roller stock lifter Federnde laufrolle Rullino sollevamento nastro 563
1D 301260  Gage with position control Klappeinweiser mit Lagekontrolle Riferimento con controllo di posizione 564				

SLEEVE - FÜHRUNGSEINHEIT - CANOTTO GUIDA



Notes

1 Material: St37

2 Material: CK45

3 Linear ball bearing



* Fixing at assembly with 3 spot welding
Bei der montage mit schweißpunkten befestigen
Fissare al montaggio con tre punti di saldatura



VW CODE

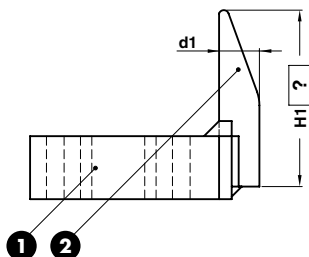
39D 506/10

VW CODE

39D 506/10

39D 528

GAGE - EINWEISER - RIFERIMENTO



Notes

1 Material: St37

2 Material: CK15 - HRC: 58÷60

Only for replacement
Nur für Reparatur
Solo per riparazione



VW CODE

39D 528/3

H1=200

200

VW CODE

d1

39D 528/1

16

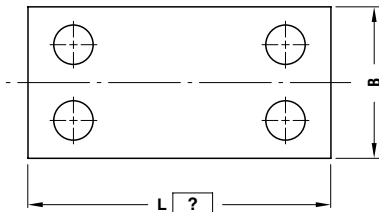
39D 528/2

20

39D 528/3

25

BRACE - VERLASCHUNG - BRETELLA



Notes
Material: CK45

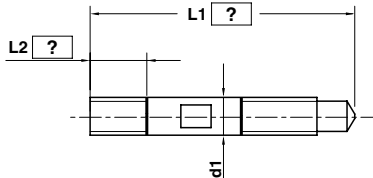


VW CODE	L=200
39D 543/2	200

VW CODE	B
39D 543/1	80
39D 543/2	100

Standard VW/Audi

TIE ROD - FÜHRUNGSBOLZEN - TIRANTE



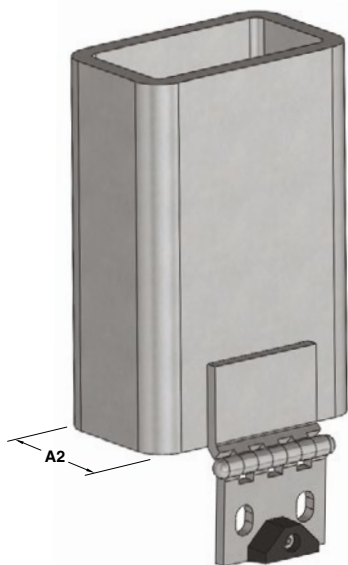
Notes
Material: 9SMn28



VW CODE	L1=300	L2=100
39D 571/13	300	100

VW CODE	d1
39D 571/10	10
39D 571/13	13
39D 571/16	16
39D 571/20	20

SPACING BAR - ABSTELLBOLZEN - DISTANZIALE


 $80 < L < 400$

Notes

- 1 Material:** St37
- 2** AHA Hinge***
- 3 Material:** Elastomer 68SH

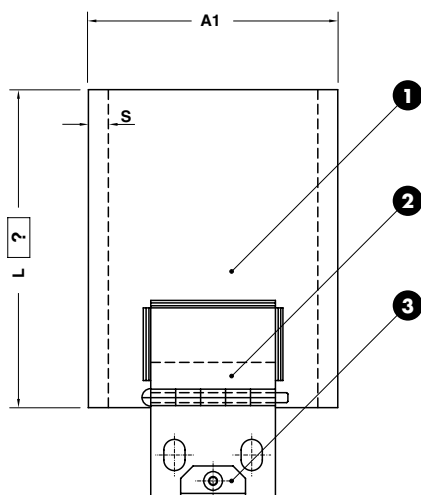
Only for replacement
Nur für Reparatur
Solo per riparazione



* To storage dies without gas springs
Zum Abstellen von Presswerkzeugen ohne Gasdruckfedern
Per il deposito di stampi senza molla a gas

** To storage dies with gas springs
Zum Abstellen von Presswerkzeugen mit Gasdruckfedern
Per il deposito di stampi con molla a gas

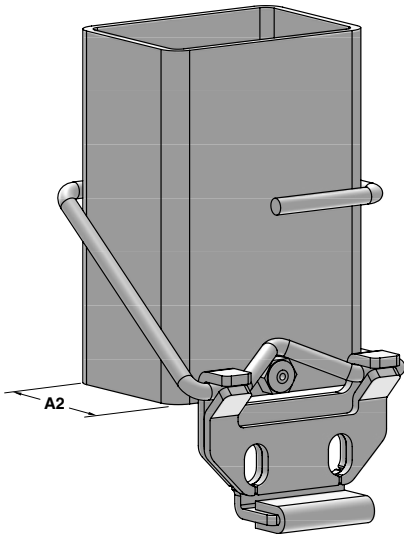
*** Scharnier
Cerniera



VW CODE	L=150
39D 578/30	150

VW CODE	A1	A2	S
39D 578/30*	100	60	7-8
39D 578/40**	70	50	3

SPACING BAR - ABSTELLBOLZEN - DISTANZIALE



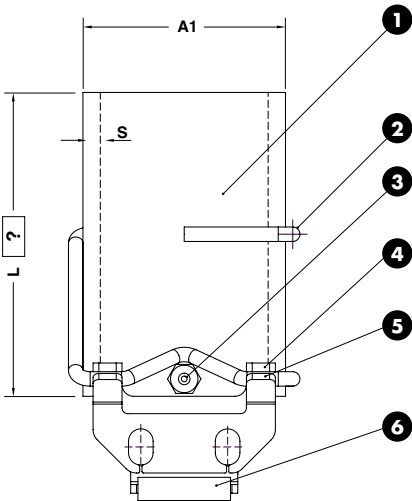
80 < L < 400

Notes

- 1 Material: St37
- 2 Steel spring
- 3 Rivet
- 4 Plate
- 5 Plate
- 6 PVC

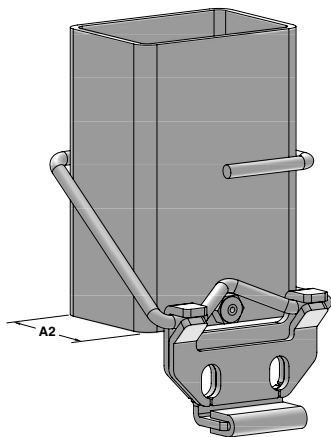


Standard VW/Audi

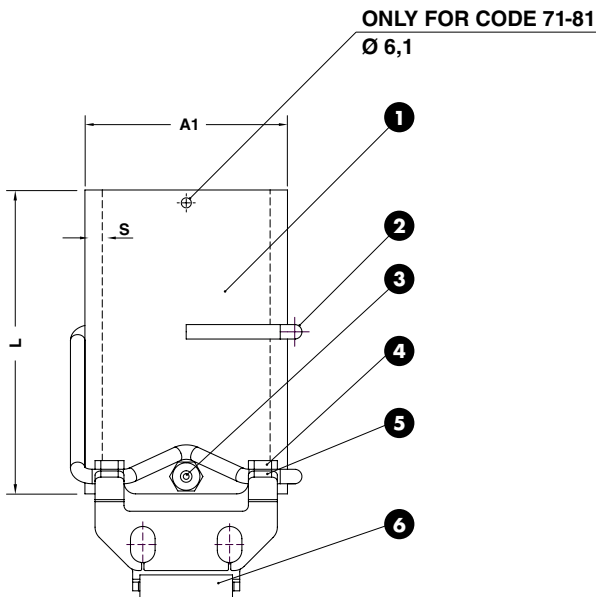


VW CODE	A1	A2	S
39D 578/70	70	50	5
39D 578/80	70	50	3

SPACING BAR - ABSTELLBOLZEN - DISTANZIALE



- Notes**
- 1 Material: St37
 - 2 Steel spring
 - 3 Rivet
 - 4 Plate
 - 5 Plate
 - 6 PVC



VW CODE
39D 578/71

VW CODE	L	A1	A2	S
39D 578/71	480	70	50	5
39D 578/81	480	70	50	3
39D 578/82	215	70	50	3

BACKING PLATE - DISTANZKAPPE - REAZIONE PER CILINDRO



Notes

Material: 16MnCr5 - HRC: 60÷62

Only for replacement

Nur für Reparatur

Solo per riparazione

STOCK



VW CODE

39D 578/2

VW CODE

39D 578/2

Standard VW/Audi

BACKING PLATE - DISTANZKAPPE - REAZIONE PER CILINDRO



Notes

Material: CK45

STOCK



VW CODE

39D 578/56

VW CODE

d1

39D 578/55

90

39D 578/56

100

BACKING PLATE - DISTANZKAPPE - REAZIONE PER CILINDRO



Notes

Material: CK45

STOCK



VW CODE

39D 578/65

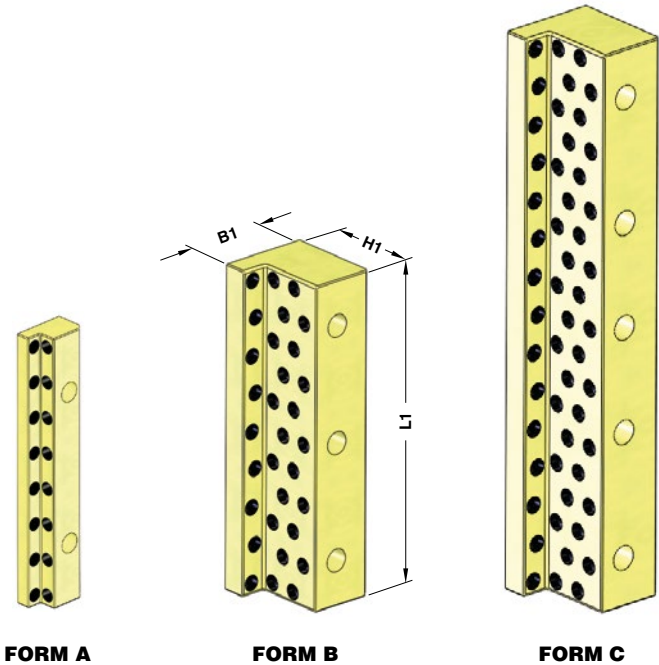
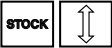
VW CODE

39D 578/65

ANGULAR GUIDE - WINKELLEISTE - GUIDA ANGOLARE

Notes

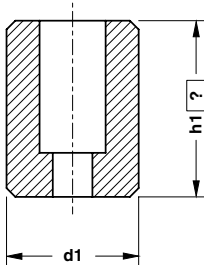
Material: Bronze + Graphite
HB > 190



	VW CODE
	39D 582/1

VW CODE	L1	B1	H1	FORM	VW CODE	L1	B1	H1	FORM
39D 582/1	125	25	15	A	39D 582/12	200	70	75	A
39D 582/2	160	25	15	A	39D 582/13	250	70	75	B
39D 582/3	125	32	30	A	39D 582/15	400	70	75	C
39D 582/4	160	32	30	A	39D 582/16	160	85	90	A
39D 582/5	200	32	30	A	39D 582/17	200	85	90	A
39D 582/6	100	55	55	A	39D 582/18	250	85	90	B
39D 582/7	160	55	55	A	39D 582/20	400	85	90	C
39D 582/11	160	70	75	A					

SPACER - RÜCKFALLDISTANZ - DISTANZIALE



Notes

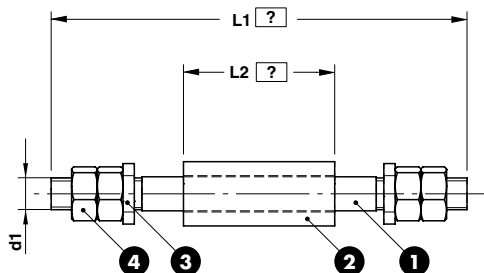
Material: CK45



	VW CODE	h1=30
	39D 592/11	30
VW CODE		d1
39D 592/10		25
39D 592/11		30
39D 592/12		40
39D 592/13		50

Standard VW/Audi

TIE ROD - DRUCK UND ZUGANKER - TIRANTE



Notes

- 1** Material: 34Cr4
- 2** Material: St37
- 3** Material: CK45
- 4** DIN 934



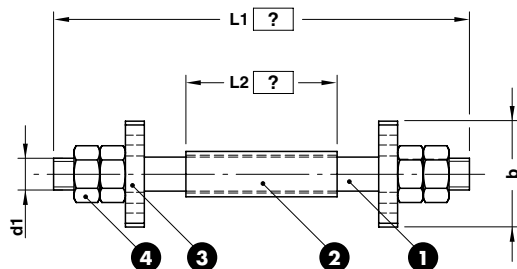
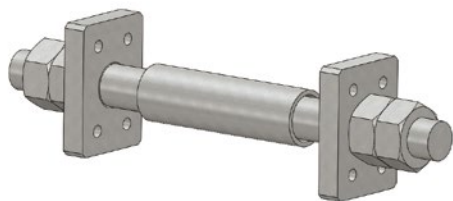
VW CODE	L1=550	L2=200
39D 599/1	550	200

VW CODE d1

39D 599/1 M42x1,5

39D 599

TIE ROD - DRUCK UND ZUGANKER - TIRANTE



Notes

- 1** Material: 34Cr4
- 2** Material: St37
- 3** Material: CK45
- 4** DIN 934

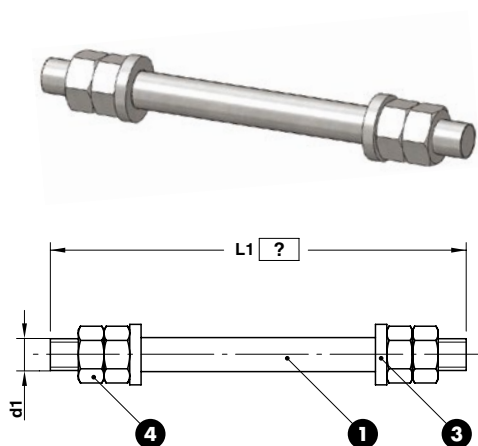


VW CODE	L1=550	L2=200
39D 599/2B	550	200

VW CODE b d1

39D 599/2	140	M42x1,5
39D 599/5	160	M42x1,5

TIE ROD - DRUCK UND ZUGANKER - TIRANTE



Notes

- 1 Material: 34Cr4
- 3 Material: CK45
- 4 DIN 934

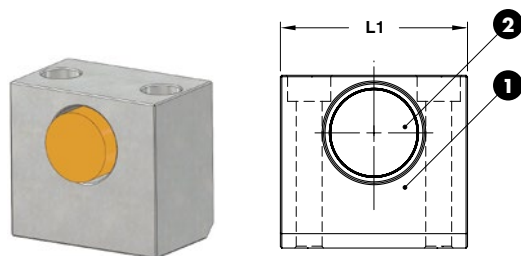


VW CODE	L1=550
39D 599/3	550

VW CODE	d1
39D 599/3	M42 x 1.5
39D 599/4	M56 x 1.5

Standard VW/Audi

SLIDE STOP BLOCK - SCHIEBERANSCHLAG - ARRESTO SLITTA



Notes

- 1 Material: CK45
- 2 Material: Elastomer 90 SH

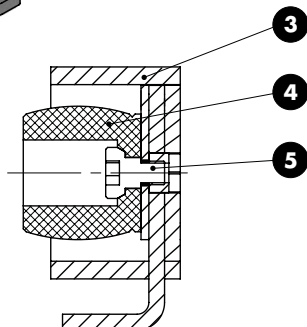
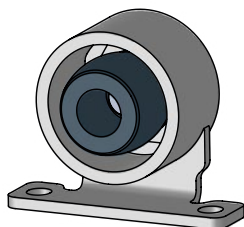
Only for replacement
Nur für Reparatur
Solo per riparazione



VW CODE
39D 630/8

VW CODE	L1
39D 630/8	65
39D 630/10	75

SLIDE STOP BLOCK - SCHIEBERANSCHLAG - ARRESTO SLITTA



Notes

- 3** Material: St37
- 4** Material: CO-Polyester Elastomer
- 5** M6x12 DIN 912

STOCK

ORDER
EXAMPLE

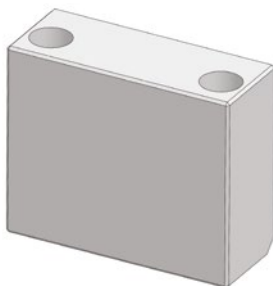
VW CODE

39D 630/22

VW CODE

39D 630/22

SLIDE STOP BLOCK - SCHIEBERRANSCHLAG - ARRESTO SLITTA



Notes

Material: CK45

Only for replacement
Nur für Reparatur
Solo per riparazione

STOCK

ORDER
EXAMPLE

VW CODE

39D 630/25

VW CODE

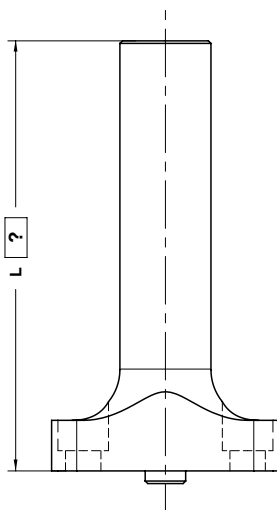
39D 630/21

39D 630/25

AIR PIN - DRUCKBOLZEN - CANDELA



39D 638/2



L max = 360

Notes

Material: CK45 - 800÷1000 N/mm²

Only for replacement

Nur für Reparatur

Solo per riparazione



VW CODE	L=150
39D 638/3	150

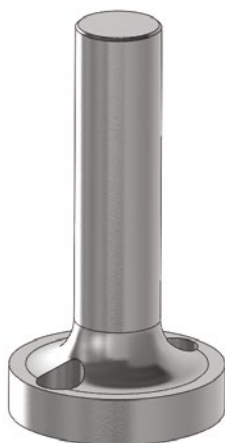
VW CODE

39D 638/2

39D 638/3

39D 638/4

39D 638/5



39D 638/3

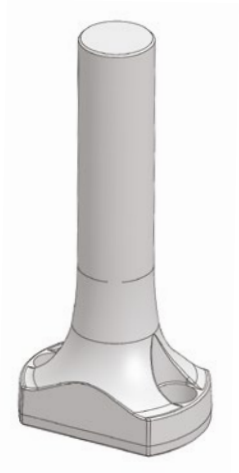


39D 638/4

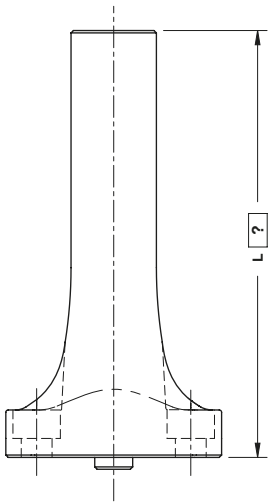


39D 638/5

AIR PIN - DRUCKBOLZEN - CANDELA



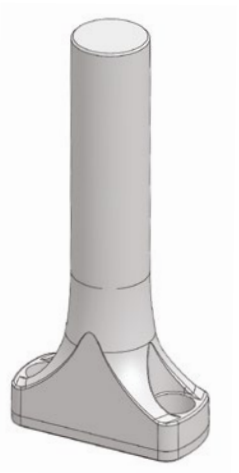
39D 638/10



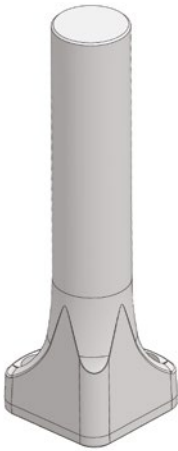
L max = 360

Notes

Material: C45 - 800÷1000 N/mm²



39D 638/11



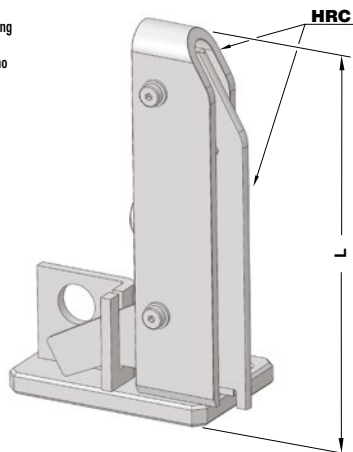
39D 638/12

	VW CODE	L=150
	39D 638/11	150
VW CODE		
39D 638/10		
39D 638/11		
39D 638/12		

SUPPORT FOR SENSOR - LAGEKONTROLLE FÜR PLATINEN - SUPPORTO SENSORE

* As shown in drawing
Gemäß zeichnung
Come a disegno

** Opposite to drawing
Spiegelverkehrt
Opposto al disegno



STOCK

Notes

Material: Steel - **HRC:** 58÷60

Only for replacement
Nur für Reparatur
Solo per riparazione



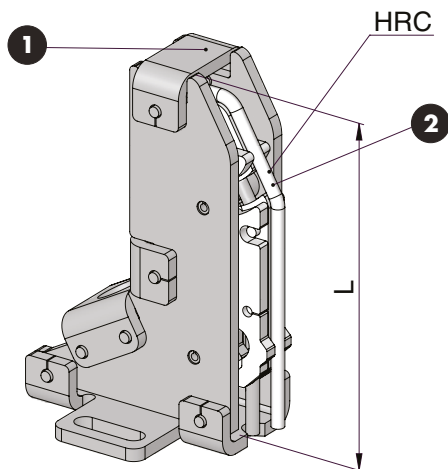
VW CODE

39D 639/3

VW CODE	L	SIDE
39D 639/1	145	LEFT**
39D 639/2	145	RIGHT*
39D 639/3	185	LEFT **
39D 639/4	185	RIGHT*
39D 639/25	225	LEFT **
39D 639/26	225	RIGHT*
39D 639/30	145	LEFT**
39D 639/31	145	RIGHT*
39D 639/32	185	LEFT **
39D 639/33	185	RIGHT*
39D 639/34	225	LEFT **
39D 639/35	225	RIGHT*

Standard VW/Audi

SUPPORT FOR SENSOR - LAGEKONTROLLE FÜR PLATINEN - SUPPORTO SENSORE



STOCK

Notes

1 Material: Si37

2 Material: Steel HRC:40-45

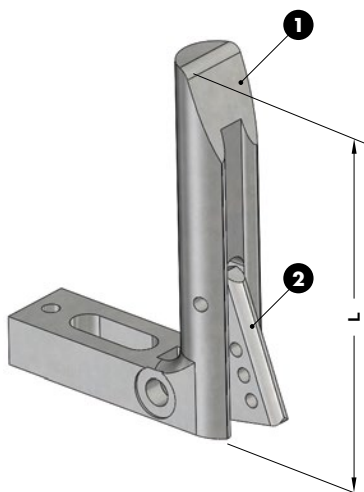


VW CODE

39D 63940

VW CODE	L
39D 639/40	145
39D 639/41	185
39D 639/42	225

GAGE FOR SENSOR - EINWEISER FÜR TEILLAGEKONTOLLE - RIFERIMENTO PER SENSORE



Notes

1 Material: CK60

2 Material: St37



VW CODE

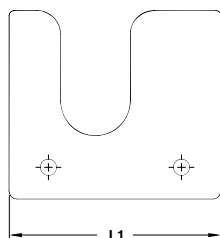
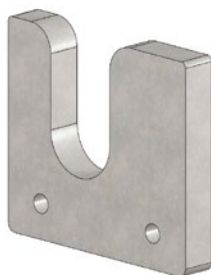
39D 639/22

VW CODE

L

39D 639/20	120
39D 639/21	150
39D 639/22	180
39D 639/23	250

SHIM - SPANNSCHLITZ - SPESSORE



Notes

Material: St52



VW CODE

39D 649/2

VW CODE

L1

39D 649/1	110
39D 649/2	135
39D 649/3	185
39D 649/4	160

RETAINER BOLT - HALTEBOLZEN - GRUPPO TIRANTE

Notes

- 1 3 Material:** 42CrMo4
2 4 Material: CK45
5 Material: Elastomer Black 68 SH
 Elastomer Red 90 SH
6 Split Pin DIN EN ISO 1234

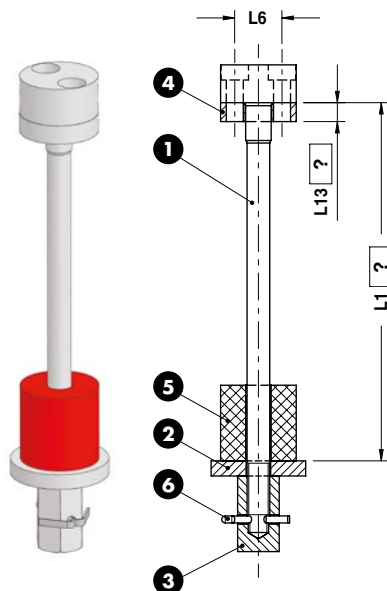
Only for replacement
 Nur für Reparatur
 Solo per riparazione



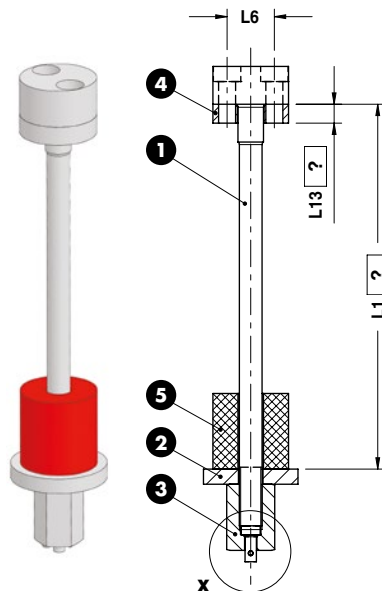
Respect the max. load
 Maximale Nutzlast beachten
 Rispettare il carico max.



39D 650/31÷38



39D 650/51÷58

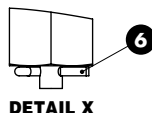


*Max. capacity load
 Belastbarkeit max.
 Portata massima

**Optional washer, L13=?
 Scheibe optional, L13=?
 Rondella opzionale, L13=?



VW CODE	L1=190	L13=10**
39D 650/32	190	10

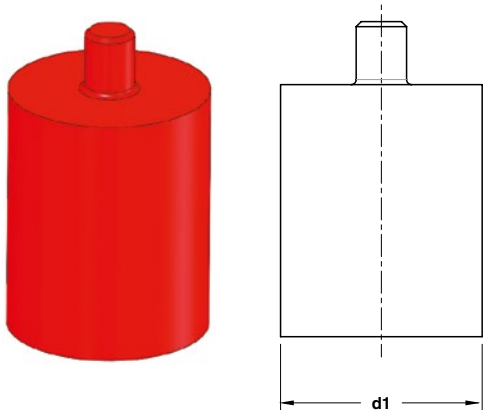


DETAIL X

VW CODE	L6	MCL*(N)	Elastomer Shore (SH)
39D 650/31	25	15000	68
39D 650/32	30	25000	68
39D 650/33	30	25000	68
39D 650/34	34	45000	68
39D 650/35	25	15000	90
39D 650/36	30	25000	90
39D 650/37	30	25000	90
39D 650/38	34	45000	90

VW CODE	L6	MCL*(N)	Elastomer Shore (SH)
39D 650/51	25	15000	68
39D 650/52	30	25000	68
39D 650/53	30	25000	68
39D 650/54	34	45000	68
39D 650/55	25	15000	90
39D 650/56	30	25000	90
39D 650/57	30	25000	90
39D 650/58	34	45000	90

POLYURETAN SPRING - FEDERBLOCK - AMMORTIZZATORE



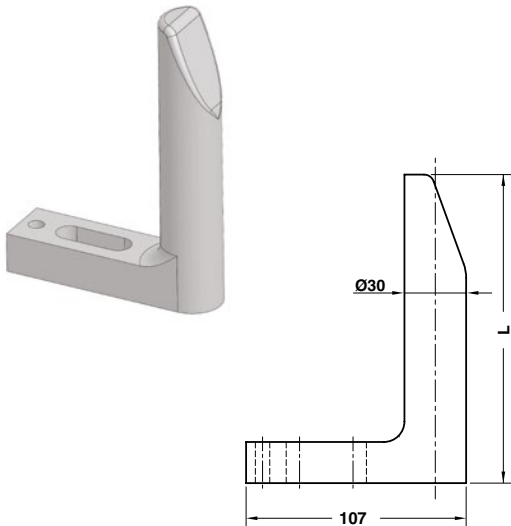
Notes

Material: Elastomer 92 SH

STOCK

	VW CODE	
	39D 651/2	
VW CODE		d1
39D 651/1	63	
39D 651/2	80	
39D 651/3	100	
39D 651/4	125	

GAGE - EINWEISER - RIFERIMENTO



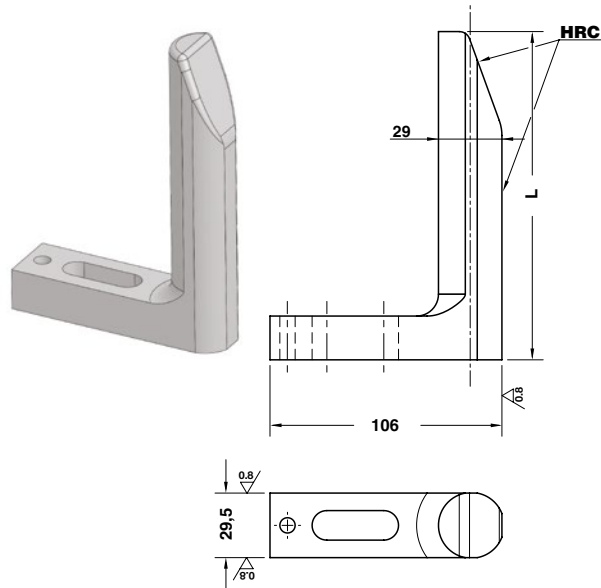
Notes

Material: CK60

STOCK

	VW CODE	
	39D 807/1 L=90	
VW CODE		L
39D 807/1 L=65	65	
39D 807/1 L=90	90	
39D 807/1 L=120	120	
39D 807/1 L=150	150	
39D 807/1 L=180	180	
39D 807/1 L=250	250	
39D 807/1 L=300	300	
39D 807/1 L=350	350	

PRECISION GAGE - FEINENWEISER - RIFERIMENTO DI PRECISIONE



Notes
Material: CK60 - HRC: 58÷60

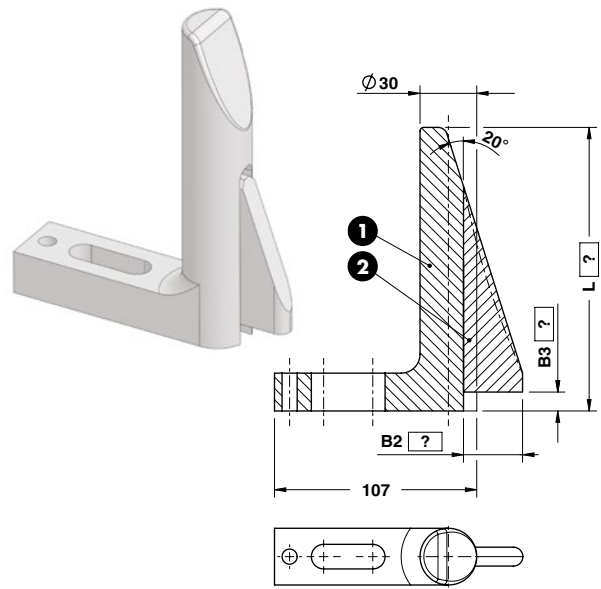


VW CODE
39D 807/2 L=90

VW CODE	L
39D 807/2 L=65	65
39D 807/2 L=90	90
39D 807/2 L=120	120
39D 807/2 L=150	150
39D 807/2 L=180	180
39D 807/2 L=250	250
39D 807/2 L=300	300
39D 807/2 L=350	350

Standard VW/Audi

GAGE HARDENED - EINWEISER GEHÄRTET - RIFERIMENTO INDURITO



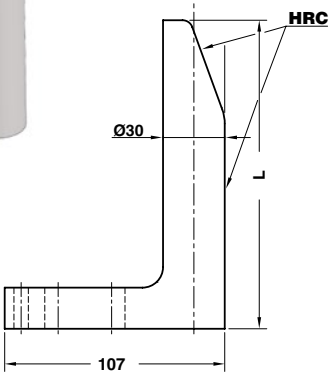
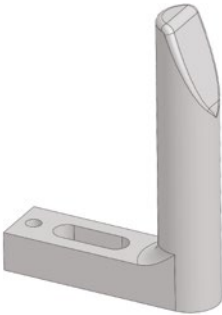
Notes
1 2
Material: CK60 - HRC: 58÷60



VW CODE	L=90	B2=20	B3=5
39D 807/3	90	20	5

VW CODE	L
39D 807/3	≥ 65 - 350

GAGE HARDENED - EINWEISER GEHÄRTET - RIFERIMENTO INDURITO



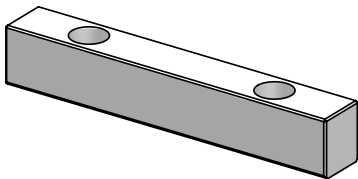
Notes

Material: CK60 - HRC: 58÷60

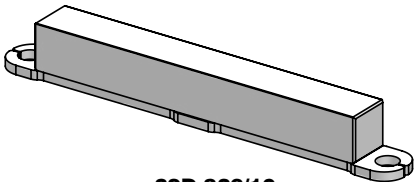


	VW CODE	
	39D 807/4 L=90	
VW CODE		L
39D 807/4 L=65		65
39D 807/4 L=90		90
39D 807/4 L=120		120
39D 807/4 L=150		180
39D 807/4 L=180		150
39D 807/4 L=250		250
39D 807/4 L=300		300
39D 807/4 L=350		350

KEY - PASSFEDER - CHIAVETTA



39D 826/1



39D 826/10

Notes

Material: CK45+C

STOCK

ORDER
EXAMPLE

VW CODE

39D 826/1

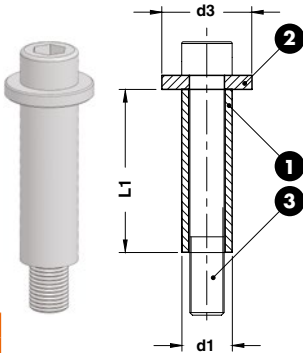
VW CODE

39D 826/1

39D 826/10

Standard VW/Audi

PAD RETAINER - HALTEELEMENT - GRUPPO TIRANTE



Notes

1 Material: Si37

2 Material: CK45

3 DIN 912 cl. 8.8

STOCK

...

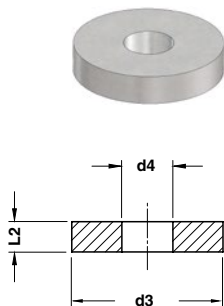
ORDER
EXAMPLE

VW CODE

39D 828/5

39D 828/4 - 39D 828/11				39D 828/12 - 39D 828/19				39D 828/20 - 39D 828/25			
VW CODE	d1 x L1	d3	Screw DIN 912 cl. 8.8	VW CODE	d1 x L1	d3	Screw DIN 912 cl. 8.8	VW CODE	d1 x L1	d3	Screw DIN 912 cl. 8.8
39D 828/4	16 x 40	25	M10x60	39D 828/12	20 x 100	30	M12x130	39D 828/20	36 x 80	55	M24x130
39D 828/5	16 x 50	25	M10x70	39D 828/13	25 x 63	38	M16x100	39D 828/21	36 x 100	55	M24x150
39D 828/6	16 x 63	25	M10x90	39D 828/14	25 x 80	38	M16x110	39D 828/22	36 x 125	55	M24x180
39D 828/8	16 x 100	25	M10x120	39D 828/15	25 x 100	38	M16x130	39D 828/23	42 x 80	65	M30x140
39D 828/9	20 x 50	30	M12x80	39D 828/16	25 x 125	38	M16x160	39D 828/24	42 x 100	65	M30x160
39D 828/10	20 x 63	30	M12x90	39D 828/17	30 x 80	45	M20x120	39D 828/25	42 x 125	65	M30x200
39D 828/11	20 x 80	30	M12x110	39D 828/19	30 x 125	45	M20x180				

WASHER - SCHEIBE - RONDELLA



Notes

Material: CK45

STOCK

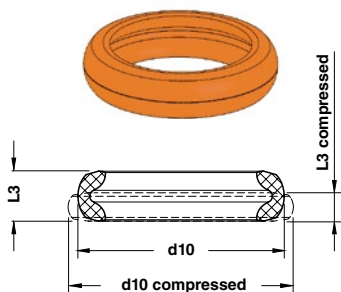


VW CODE

39D 828/42

VW CODE	d3	d4	L2
39D 828/41	25	10,5	5
39D 828/42	30	13,2	5
39D 828/43	38	17,0	6
39D 828/44	45	21,0	8
39D 828/45	55	25,0	10
39D 828/46	30	10,5	5
39D 828/47	35	13,0	5
39D 828/48	50	17,0	6
39D 828/49	65	21,0	8
39D 828/50	70	25,0	10
39D 828/57	65	32,0	15
39D 828/58	90	32,0	15

ELASTOMER WASHER - DÄMPFUNGSCHEIBE - AMMORTIZZATORE



Notes

Material: CO-Polyester Elastomer

STOCK

*Die höchste Belastung
Carico massimo ammissibile

**Komprimiert
Compresso

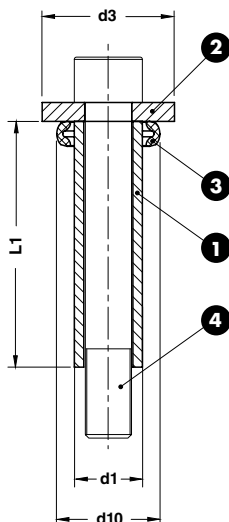


VW CODE

39D 828/52

VW CODE	d10	d10 (compressed**)	L3	L3 (compressed**)	Shore	Load* (N)
39D 828/51	26,2	28,4	7,8 ±0,3	5,5 ±0,3	55D	5500
39D 828/52	32,1	35,1	10,8 ±0,3	6,0 ±0,3	72D	9000
39D 828/53	46,3	49,8	17,0 ±0,4	11,6 ±0,3	72D	20000
39D 828/54	54,6	61,8	21,3 ±0,4	13,0 ±0,3	55D	30000
39D 828/55	61,8	69,9	21,5 ±0,4	13,2 ±0,3	55D	46000
39D 828/56	78,2	89,0	29,8 ±0,5	17,9 ±0,3	55D	75000

ANTI-REBOUND PAD RETAINER
HALTELEMENT MIT DÄMPFUNG
GRUPPO TIRANTE ANTIRIMBALZO



Notes

- 1 Material:** Si37
- 2 Material:** CK45
- 3 Material:** CO-Polyester Elastomer
- 4** DIN 912 cl. 8.8

STOCK



Standard VW/Audi

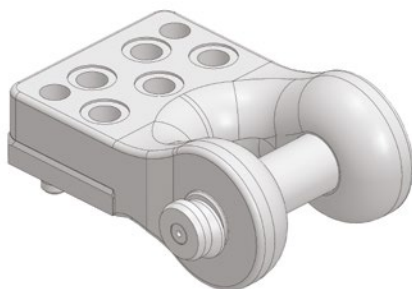
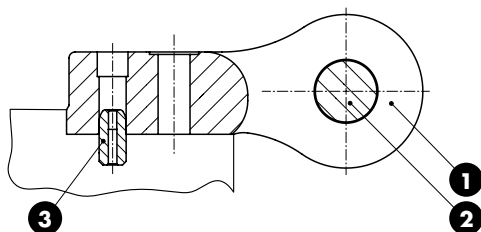
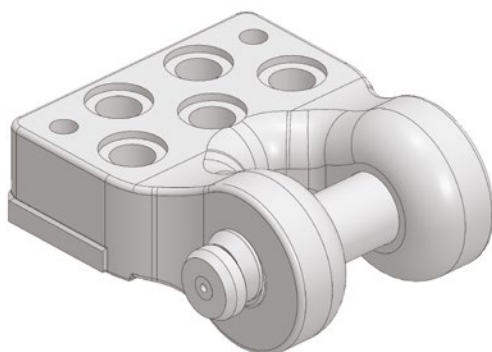


VW CODE

39D 828/74

VW CODE	d1 x L1	d3	d10	Screw DIN 912 cl. 8.8	Shore	VW CODE	d1 x L1	d3	d10	Screw DIN 912 cl. 8.8	Shore
39D 828/73	16 x 40	30	26,2	M10x60	55D	39D 828/84	25 x 100	50	46,3	M16x130	72D
39D 828/74	16 x 50	30	26,2	M10x70	55D	39D 828/85	25 x 125	50	46,3	M16x160	72D
39D 828/75	16 x 63	30	26,2	M10x90	55D	39D 828/86	30 x 80	65	54,6	M20x120	55D
39D 828/77	16 x 100	30	26,2	M10x120	55D	39D 828/88	30 x 125	65	54,6	M20x180	55D
39D 828/78	20 x 50	35	32,1	M12x80	72D	39D 828/89	36 x 80	70	61,8	M24x130	55D
39D 828/79	20 x 63	35	32,1	M12x90	72D	39D 828/90	36 x 100	70	61,8	M24x150	55D
39D 828/80	20 x 80	35	32,1	M12x110	72D	39D 828/91	36 x 125	70	61,8	M24x180	55D
39D 828/81	20 x 100	35	32,1	M12x130	72D	39D 828/92	42 x 80	90	78,2	M30x140	55D
39D 828/82	25 x 63	50	46,3	M16x100	72D	39D 828/93	42 x 100	90	78,2	M30x160	55D
39D 828/83	25 x 80	50	46,3	M16x110	72D	39D 828/94	42 x 125	90	78,2	M30x200	55D

LIFTING BRACKET WITH PIN AND LOCATING PINS
TRAGWANGE MIT TRAGBOLZEN UND ZENTRIERBOLZEN
STAFFA DI SOLLEVAMENTO COMPLETA DI PERNO E CENTRAGGI

**FORM A****FORM B**

Respect the max load
 Maximale Nutzlast beachten
 Rispettare il carico Max

WARNING - ACHTUNG - ATTENZIONE:

For safety reason, please consider always that the weight of the die has to be supported by just 2 lifting brackets.

Aus Sicherheitsgründen stets berücksichtigen, dass zwei Tragwagen das gesamte Werkzeuggewicht tragen müssen.

Per ragioni di sicurezza, considerare sempre che il peso dello stampo deve essere sopportato da 2 sole staffe.

Notes

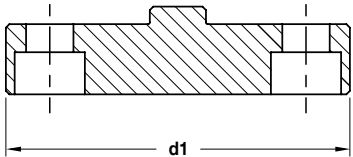
- 1** Material: St52
- 2** 39D 866 - Material: CK45
- 3** 39V 1205/1
Material: 16MnCr5 - HRC: 58÷62

Screws not included

**VW CODE****39D 839/2**

VW CODE	Max load (kg)	Max die weight (kg)	FORM
39D 839/1	8000	16000	A
39D 839/2	12500	25000	B

BLOCK - DRUCKPLATTEN FÜR GASDRUCKFEDERN - REAZIONE PER CILINDRO



Notes

Material: 16MnCr5 - HRC: 58÷60

STOCK

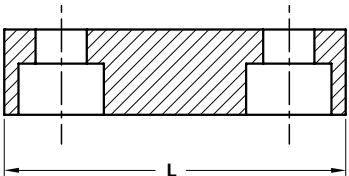


VW CODE
39D 847/2

VW CODE	d1
39D 847/1	98
39D 847/2	113
39D 847/3	128
39D 847/4	143

Standard VW/Audi

BLOCK - DRUCKPLATTEN FÜR GASDRUCKFEDERN - REAZIONE PER CILINDRO



Notes

Material: 16MnCr5 - HRC: 58÷60

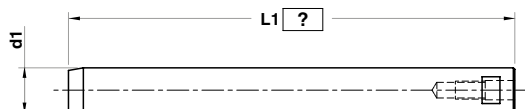
STOCK



VW CODE
39D 847/11

VW CODE	L
39D 847/10	40
39D 847/11	60
39D 847/12	70
39D 847/13	100
39D 847/14	140

SLIDING PIN - FÜHRUNGSSÄULE - PERNO SCORREVOLE



Notes

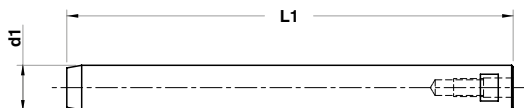
Material: CK45 - HRC: 60÷62



VW CODE	L1=300
39D 851/20	300

VW CODE	d1
39D 851/20	20
39D 851/25	25
39D 851/30	30

SLIDING PIN - FÜHRUNGSSÄULE - PERNO SCORREVOLE



Notes

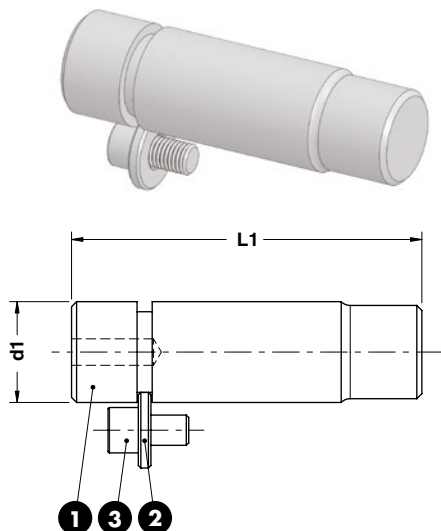
Material: CK45 - HRC: 60÷62



VW CODE
39D 851/32

VW CODE	d1	L1
39D 851/32	30	270
39D 851/34	30	425

PAD RETAINER PIN - STECKBOLZEN - PERNO DI ARRESTO



Notes

- 1 **Material:** 42CrMo4 - 1000 N/mm²
- 2 39D 828/42
- 3 DIN EN ISO 4762 M12x20

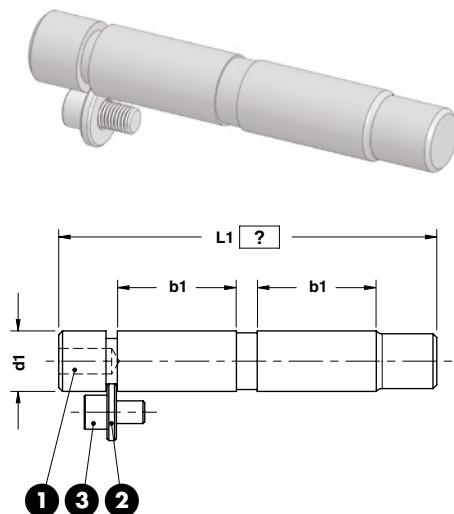


VW CODE
39D 854/2

VW CODE	d1	L1
39D 854/1	32	105
39D 854/2	32	122
39D 854/3	40	139
39D 854/4	40	159
39D 854/5	50	167
39D 854/6	50	192
39D 854/7	63	202
39D 854/8	63	237

Standard VW/Audi

PAD RETAINER PIN - STECKBOLZEN - PERNO DI ARRESTO



Notes

- 1 **Material:** 42CrMo4 - 1000 N/mm²
- 2 39D 828/42
- 3 DIN EN ISO 4762 M12x20

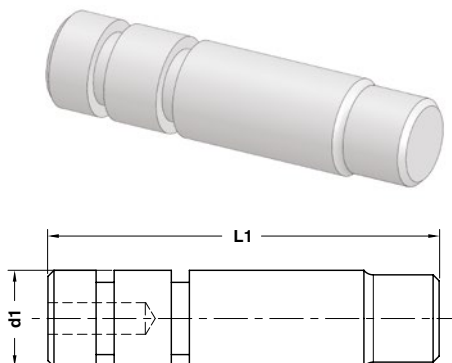


VW CODE
39D 854/13

L1=150
150

VW CODE	b1	d1
39D 854/11	63	32
39D 854/13	80	40
39D 854/15	100	50
39D 854/17	125	63
39D 854/21	80	32
39D 854/23	100	40
39D 854/25	125	50
39D 854/27	160	63

PAD RETAINER PIN - ABSTECKBOLZEN - PERNO DI ARRESTO



Notes

Material: 42CrMo4 - 800±1000 N/mm²

Only for replacement
Nur für Reparatur
Solo per riparazione

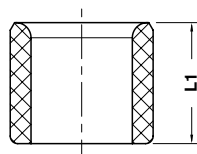


VW CODE

39D 854/442

VW CODE	d1	L1
39D 854/441	32	130
39D 854/442	32	147
39D 854/443	40	171
39D 854/444	40	191
39D 854/445	50	207
39D 854/446	50	232
39D 854/447	63	252
39D 854/448	63	287

BUSH - DÄMPFUNGSBUCHSE - BOCCOLA



Notes

Material: Nylatron GSM P30

Only for replacement
Nur für Reparatur
Solo per riparazione

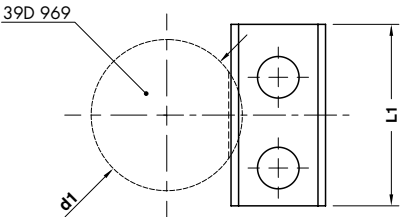


VW CODE

39D 855/5

VW CODE	L1
39D 855/4	32
39D 855/5	40
39D 855/6	50

RETAINER - SICHERUNGSPLATTE - PIASTRINA



Notes

Material: St37

STOCK



VW CODE

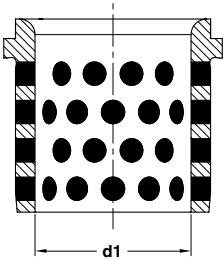
39D 856/2

VW CODE	d1	L1
39D 856/2	25	40
	32	40
39D 856/4	40	48
	50	48
39D 856/6	63	60
	80	60

Standard VW/Audi

39D 860

BUSH SELF-LUBRICATING DIN 9834
FUHRUNGSBUCHSE DIN 9834
BOCCOLA AUTOLUBRIFICANTE DIN 9834



Notes

Material: Bronze + Graphite
HB > 190

STOCK

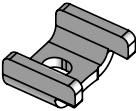


VW CODE

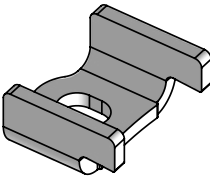
39D 860/32

VW CODE	d1
39D 860/31	25
39D 860/32	32
39D 860/33	40
39D 860/34	50
39D 860/35	63
39D 860/36	80
39D 860/37	100
39D 860/38	125
39D 860/40	160

TOE CLAMP - HALTESTÜCK - RITEGNO PER BOCCOLA



39D 826/12



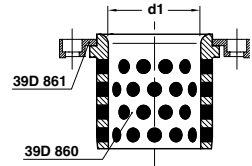
39D 826/14

Notes

Material: CK45

STOCK

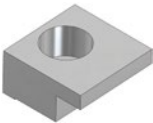
Application example



VW CODE	
39D 861/12	

VW CODE	d1
39D 861/12	25÷50
39D 861/14	63÷160

TOE CLAMP - HALTESTÜCK - RITEGNO PER BOCCOLA



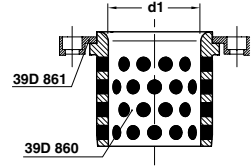
STOCK

Notes

Material: CK45

Only for replacement
Nur für Reparatur
Solo per riparazione

Application example



VW CODE	
39D 861/6	

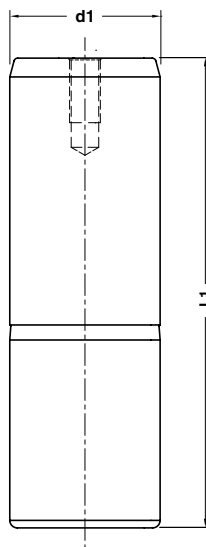
VW CODE	d1
39D 861/6	25÷50
39D 861/10	63÷160

GUIDE POST DIN 9833 - FÜHRUNGSSÄULE DIN 9833 - COLONNA GUIDA DIN 9833



Notes

Material: 16MnCr5
HRC: 60÷62



VW CODE

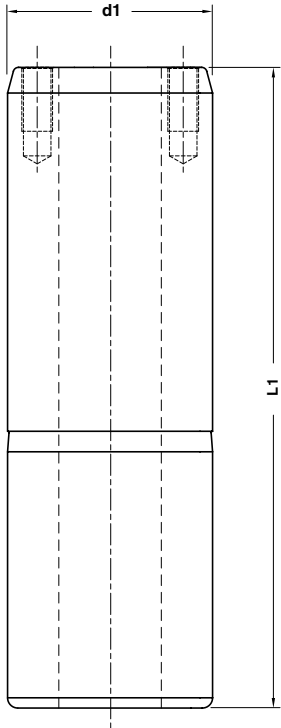
39D 862/47

VW CODE	d1	L1	VW CODE	d1	L1
39D 862/13	25	125	39D 862/45	50	250
39D 862/14	25	140	39D 862/46	50	280
39D 862/15	25	160	39D 862/47	50	315
39D 862/16	25	180	39D 862/48	50	355
39D 862/23	32	140	39D 862/51	63	180
39D 862/24	32	160	39D 862/52	63	200
39D 862/25	32	180	39D 862/53	63	224
39D 862/26	32	200	39D 862/54	63	250
39D 862/31	40	140	39D 862/55	63	280
39D 862/32	40	160	39D 862/56	63	315
39D 862/33	40	180	39D 862/57	63	355
39D 862/34	40	200	39D 862/58	63	400
39D 862/35	40	224	39D 862/62	80	224
39D 862/36	40	250	39D 862/63	80	250
39D 862/37	40	280	39D 862/64	80	280
39D 862/41	50	160	39D 862/65	80	315
39D 862/42	50	180	39D 862/66	80	355
39D 862/43	50	200	39D 862/67	80	400
39D 862/44	50	224			

GUIDE POST DIN 9833 - FÜHRUNGSSÄULE DIN 9833 - COLONNA GUIDA DIN 9833

Notes

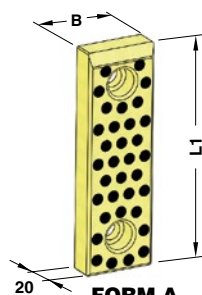
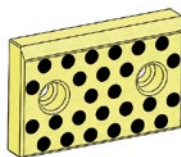
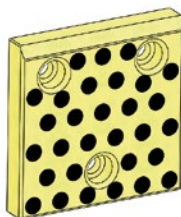
Material: 16MnCr5
HRC: 60÷62



	VW CODE
	39D 862/75

VW CODE	d1	L1	VW CODE	d1	L1
39D 862/73	100	280	39D 862/85	125	450
39D 862/74	100	315	39D 862/86	125	500
39D 862/75	100	355	39D 862/93	160	400
39D 862/76	100	400	39D 862/94	160	450
39D 862/82	125	315	39D 862/95	160	500
39D 862/83	125	355	39D 862/96	160	560
39D 862/84	125	400			

WEAR PLATE SELF-LUBRICATING VDI 3357
GLEITPLATTE BRONZE MIT FESTSCHMIERSTOFF VDI 3357
PIASTRA GUIDA AUTOLUBRIFICANTE VDI 3357

**FORM A****FORM B****FORM C****FORM D****Notes**

Material: Bronze + Graphite
HB > 190

STOCK



VW CODE
39D 863/12

VW CODE	B	L1	FORM
39D 863/12	50	80	A
39D 863/13	50	100	A
39D 863/14	50	125	A
39D 863/15	50	160	A
39D 863/16	50	200	A
39D 863/21	80	50	B
39D 863/22	80	80	A
39D 863/23	80	100	A
39D 863/24	80	125	A
39D 863/25	80	160	A
39D 863/26	80	200	A
39D 863/31	100	50	B
39D 863/32	100	80	B
39D 863/33	100	100	A
39D 863/34	100	125	A
39D 863/35	100	160	A
39D 863/36	100	200	A
39D 863/41	125	50	B
39D 863/42	125	80	B
39D 863/43	125	100	C

VW CODE	B	L1	FORM
39D 863/44	125	125	C
39D 863/45	125	160	C
39D 863/46	125	200	C
39D 863/51	160	50	B
39D 863/52	160	80	B
39D 863/53	160	100	C
39D 863/54	160	125	C
39D 863/55	160	160	C
39D 863/56	160	200	C
39D 863/111	50	250	D
39D 863/112	50	300	D
39D 863/113	50	350	D
39D 863/114	50	400	D
39D 863/115	50	450	D
39D 863/116	50	500	D
39D 863/121	80	250	D
39D 863/122	80	300	D
39D 863/123	80	350	D
39D 863/124	80	400	D
39D 863/125	80	450	D

VW CODE	B	L1	FORM
39D 863/126	80	500	D
39D 863/131	100	450	D
39D 863/132	100	500	D
39D 863/141	125	450	D
39D 863/142	125	500	D
39D 863/150	100	250	D
39D 863/151	100	300	D
39D 863/152	100	350	D
39D 863/153	100	400	D
39D 863/155	125	250	D
39D 863/156	125	300	D
39D 863/157	125	350	D
39D 863/158	125	400	D
39D 863/160	160	250	D
39D 863/161	160	300	D
39D 863/162	160	350	D
39D 863/163	160	400	D
39D 863/164	160	450	D
39D 863/165	160	500	D

WEAR PLATE STEEL VDI 3357
GLEITPLATTE STAHL VDI 3357
PIASTRA GUIDA IN ACCIAIO VDI 3357

Notes

Material: 16MnCr5
HRC: 58÷60

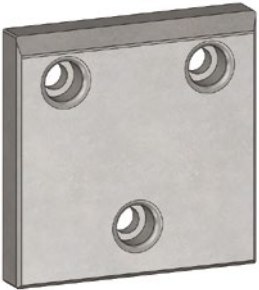
STOCK



FORM A



FORM B



FORM C



VW CODE

39D 863/62

VW CODE	B	L1	FORM
39D 863/62	50	80	A
39D 863/63	50	100	A
39D 863/64	50	125	A
39D 863/65	50	160	A
39D 863/66	50	200	A
39D 863/71	80	50	B
39D 863/72	80	80	A
39D 863/73	80	100	A
39D 863/74	80	125	A
39D 863/75	80	160	A

VW CODE	B	L1	FORM
39D 863/76	80	200	A
39D 863/81	100	50	B
39D 863/82	100	80	B
39D 863/83	100	100	A
39D 863/84	100	125	A
39D 863/85	100	160	A
39D 863/86	100	200	A
39D 863/91	125	50	B
39D 863/92	125	80	B
39D 863/93	125	100	C

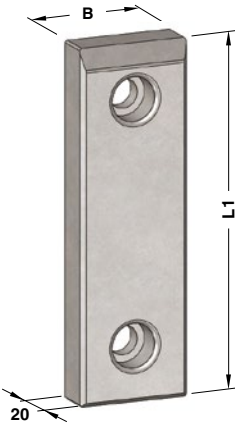
VW CODE	B	L1	FORM
39D 863/94	125	125	C
39D 863/95	125	160	C
39D 863/96	125	200	C
39D 863/101	160	50	B
39D 863/102	160	80	B
39D 863/103	160	100	C
39D 863/104	160	125	C
39D 863/105	160	160	C
39D 863/106	160	200	C

SINTERED STEEL WEAR PLATE TYPE VDI 3357
GLEITPLATTE STAHL MIT SINTERGLEITFLÄCHE TIP VDI 3357
PIASTRA GUIDA IN ACCIAIO SINTERIZZATO TIPO VDI 3357

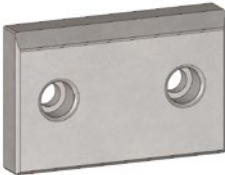
Notes

Material: Syntered metal

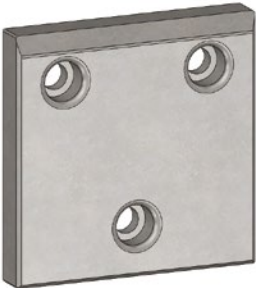
STOCK



FORM A



FORM B



FORM C

Standard VW/Audi



VW CODE
39D 863/201

VW CODE	B	L1	FORM
39D 863/200	50	80	A
39D 863/201	50	100	A
39D 863/202	50	125	A
39D 863/203	50	160	A
39D 863/204	50	200	A
39D 863/205	80	50	B
39D 863/206	80	80	A
39D 863/207	80	100	A
39D 863/208	80	125	A
39D 863/209	80	160	A

VW CODE	B	L1	FORM
39D 863/210	80	200	A
39D 863/211	100	50	B
39D 863/212	100	80	B
39D 863/213	100	100	A
39D 863/214	100	125	A
39D 863/215	100	160	A
39D 863/216	100	200	A
39D 863/217	125	50	B
39D 863/218	125	80	B
39D 863/219	125	100	C

VW CODE	B	L1	FORM
39D 863/220	125	125	C
39D 863/221	125	160	C
39D 863/222	125	200	C
39D 863/223	160	50	B
39D 863/224	160	80	B
39D 863/225	160	100	C
39D 863/226	160	125	C
39D 863/227	160	160	C
39D 863/228	160	200	C

LIFTING PIN - TRAGBOLZEN MIT FALLRINGSICHERUNG - PERNO DI SOLLEVAMENTO



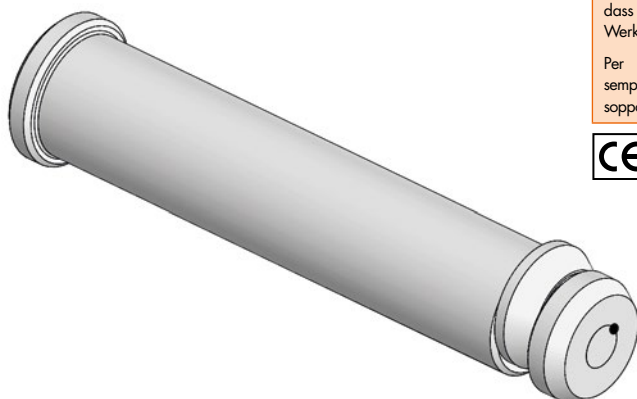
Respect the max load
Maximale Nutzlast beachten
Rispettare il carico Max

WARNING - ACHTUNG - ATTENZIONE:

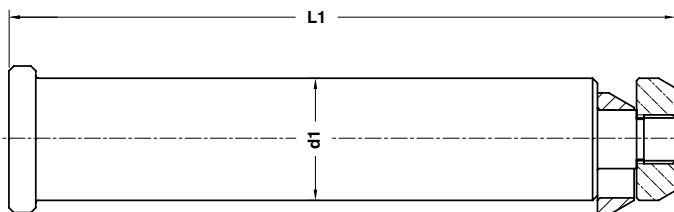
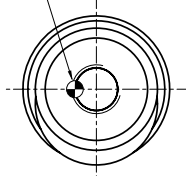
For safety reason, please consider always that the weight of the die has to be supported by just 2 lifting pins.

Aus Sicherheitsgründen stets berücksichtigen, dass zwei Tragbolzen das gesamte Werkzeuggewicht tragen müssen.

Per ragioni di sicurezza, considerare sempre che il peso dello stampo deve essere sopportato da 2 soli perni.



Security pin



ORDER EXAMPLE	VW CODE
	39D 866/4

VW CODE	Max load (kg)	Max die weight (kg)	L1	d1	Material
39D 866/3	3200	6400	175	32	CK45
39D 866/4	5000	10000	225	40	CK45
39D 866/5	8000	16000	273	50	CK45
39D 866/6	12500	25000	347	63	CK45
39D 866/7	31500	63000	422	76	42CrMo4 + QT
39D 866/25	8000	16000	221	50	CK45
39D 866/26	12500	25000	277	63	CK45

LIFTING PIN - TRAGBOLZEN MIT FALLRINGSICHERUNG - PERNO DI SOLLEVAMENTO

Only for replacement, until exhaustion of stocks
Nur zur Reparatur, bis Bestand aufgebraucht ist
Solo per riparazione, fino ad esaurimento scorte



Respect the max load
Maximale Nutzlast beachten
Rispettare il carico Max

WARNING - ACHTUNG - ATTENZIONE:

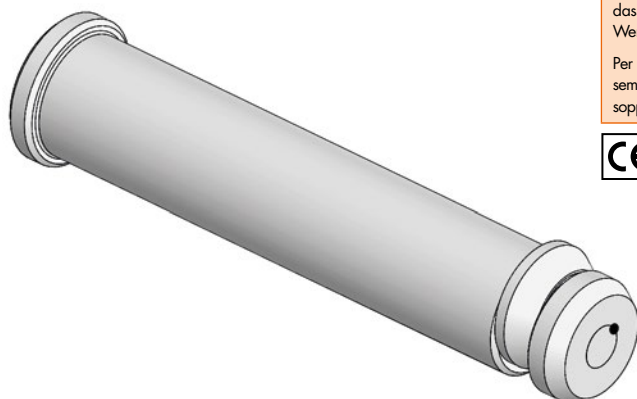
For safety reason, please consider always that the weight of the die has to be supported by just 2 lifting pins.

Aus Sicherheitsgründen stets berücksichtigen, dass zwei Tragbolzen das gesamte Werkzeuggewicht tragen müssen.

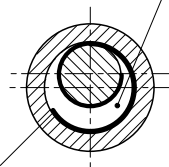
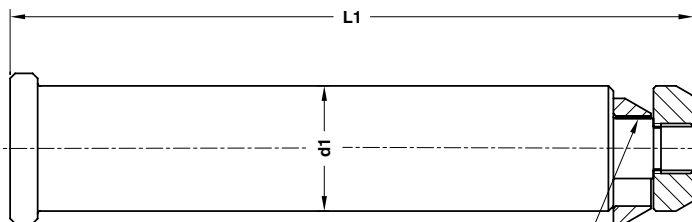
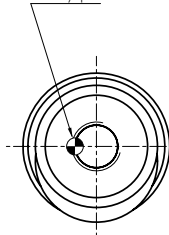
Per ragioni di sicurezza, considerare sempre che il peso dello stampo deve essere sopportato da 2 soli perni.



Standard VW/Audi



Security pin



The part is supplied complete of steel spring



VW CODE

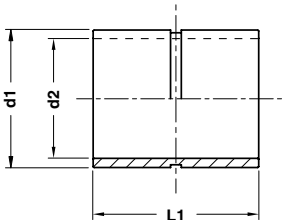
39D 866/14

VW CODE	Max load (kg)	Max die weight (kg)	d1	L1	Material
39D 866/13	3200	6400	32	175	CK45
39D 866/14	5000	10000	40	225	CK45
39D 866/15	8000	16000	50	273	CK45
39D 866/16	12500	25000	63	347	CK45
39D 866/17	31500	63000	76	422	42CrMo4 + QT

BUSH FOR LIFTING PIN - BUCHSE FÜR TRAGBOLZEN - BOCCOLA PER PERNO DI SOLLEVAMENTO



FORM A



FORM B

Notes

Material: Si35

STOCK

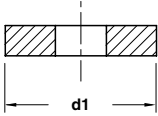
	VW CODE		
	39D 867/11		
VW CODE	d1	d2	FORM
39D 867/10	44	34	A
39D 867/11	52	42	A
39D 867/12	62	52	A
39D 867/13	75	65	A
39D 867/14	100	78	B
39D 867/15	105	78	B

WASHER - SCHEIBE - RONDELLA

Notes

Material: CK45

STOCK



VW CODE
39D 869/10

VW CODE	d1
39D 869/3	35
39D 869/4	40
39D 869/5	50
39D 869/6	65
39D 869/8	80
39D 869/10	100
39D 869/13	130

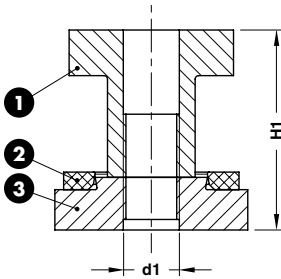
Standard VW/Audi

39D 870

AIR CYLINDER FIXING - VERSCHRAUBUNG - FISSAGGIO CILINDRO



FORM A



Notes

- 1 Material: CK45
- 2 Material: Elastomer 90 SH
- 3 Material: CK45

STOCK



FORM B



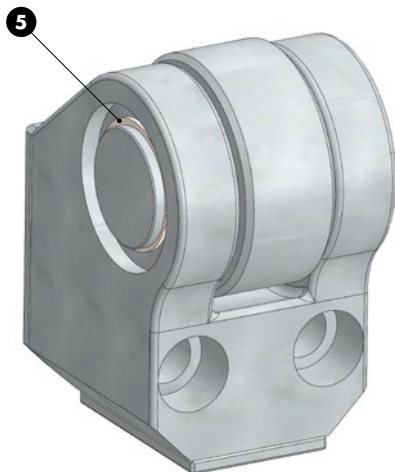
VW CODE
39D 870/20

VW CODE	d1	H1	FORM
39D 870/16	M16x1,5	57	A
39D 870/20	M20x1,5	63	A
39D 870/27	M27x2,0	65	B

CAM ROLLER - ROLLENBOCK - SUPPORTO CON RULLO



39D 872/20

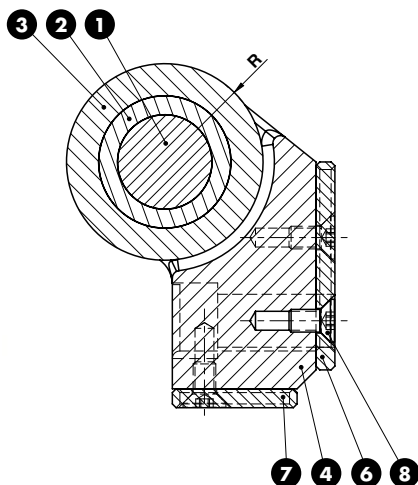


39D 872/21

Notes

- 1** Material: 16MnCr5
HRC: 60÷62
- 2** Material: Bronze + Graphite
HB>190
- 3** Material: X210Cr12
HRC: 60÷62
- 4** Material: 42CrMo4
- 5** E25 DIN 471
- 6** **7** Material: Si37
- 8** DIN EN ISO M6x12 (x5)

STOCK

ORDER
EXAMPLE

VW CODE

39D 872/21

VW CODE

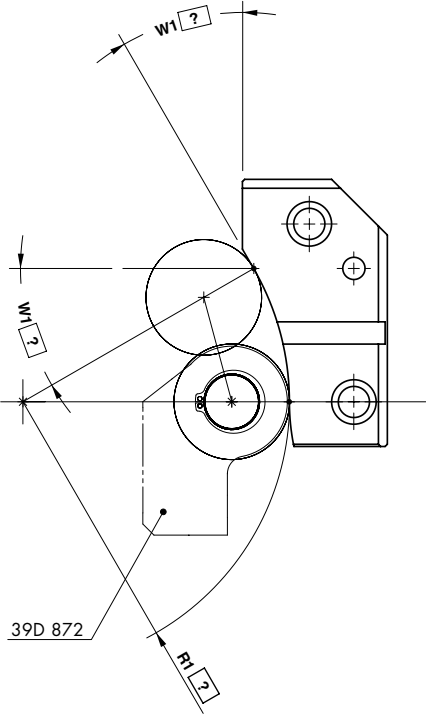
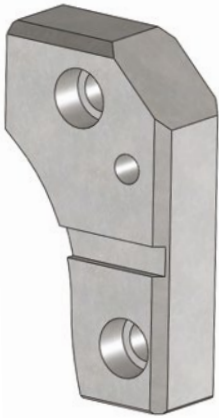
39D 872/20

39D 872/21

Notes

Materials: 90MnCrV8 - HRC: 60÷62

15



Standard VW/Audi



VW CODE	W1?	R1?
39D 873/10	W1=30°	R1=120

VW CODE	SIDE
39D 873/10	RIGHT
39D 873/11	LEFT

LIFTING BRACKET VDI 3366 - TRAGZAPFEN VDI 3366 - STAFFA DI SOLLEVAMENTO VDI 3366



FORM A



FORM B

Notes

Material: CK45 - 700÷800 N/mm²

Screws not included



Respect the max load
Maximale Nutzlast beachten
Rispettare il carico Max

WARNING - ACHTUNG - ATTENZIONE:
For safety reason, please consider always that the weight of the die has to be supported by just 2 lifting brackets.

Aus Sicherheitsgründen stets berücksichtigen, dass zwei Tragzapfens das gesamte Werkzeuggewicht tragen müssen.

Per ragioni di sicurezza, considerare sempre che il peso dello stampo deve essere sopportato da 2 sole staffe.



VW CODE

39D 876/11

VW CODE	Max load (kg)	Max die weight (kg)	FORM	VW CODE	Max load (kg)	Max die weight (kg)	FORM
39D 876/10	320	640	A	39D 876/15	5000	10000	A
39D 876/11	630	1260	A	39D 876/16	8000	16000	B
39D 876/12	1250	2500	A	39D 876/17	12500	25000	B
39D 876/13	2000	4000	A	39D 876/18	20000	40000	B
39D 876/14	3200	6400	A				

AIR CYLINDER FIXING - ZIEHTEILHEBER - FISSAGGIO CILINDRO



39D882/2



39D882/3

STOCK

Notes

Material:

39D882/2 - 34Cr4

39D882/3 - CK45



VW CODE

39D 882/2

VW CODE

39D 882/2

39D 882/3

AIR CYLINDER ADAPTER - TEILHEBER - ADATTATORE PER CILINDRO



Notes

Material: CK45

STOCK



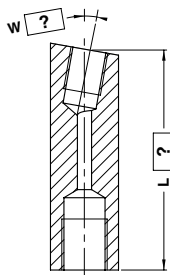
VW CODE

39D 887/1

VW CODE

39D 887/1

AIR CYLINDER ADAPTER - TEILHEBER - ADATTATORE PER CILINDRO



L max = 100

Notes

Material: CK45



VW CODE

39D 887/2

L=75

75

W=5°

5°

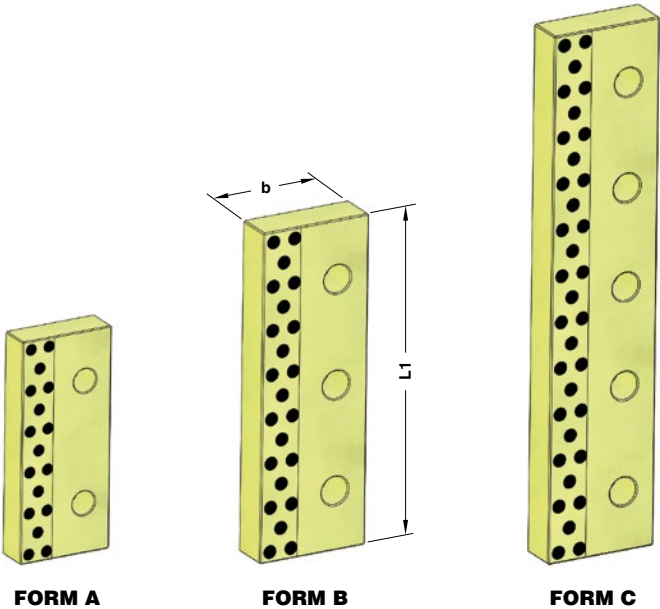
VW CODE

39D 887/2

WEAR PLATE SELF-LUBRICATING
DECKLEISTE BRONZE MIT FESTSCHMIERSTOFF
PIASTRA GUIDA AUTOLUBRIFICANTE

Notes

Material: Bronze + Graphite
HB > 190



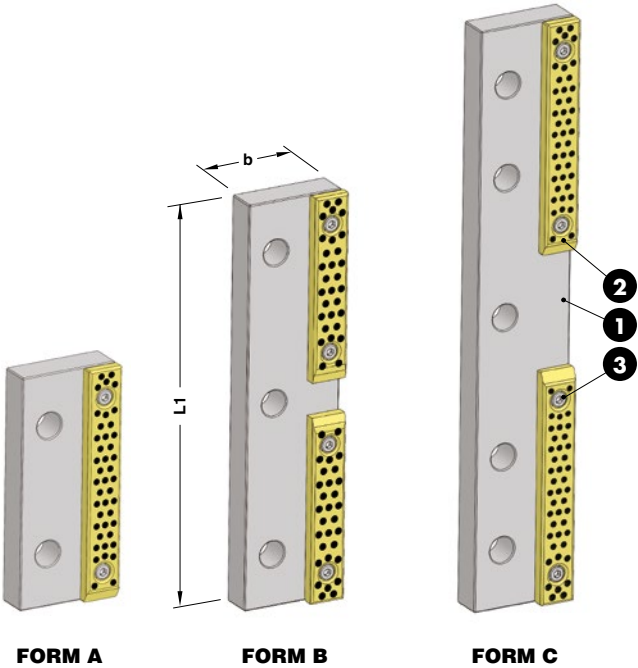
	VW CODE
	39D 890/26

VW CODE	b	L1	FORM	VW CODE	b	L1	FORM
39D 890/25	85	160	A	39D 890/16	125	200	A
39D 890/26	85	200	A	39D 890/17	125	250	B
39D 890/27	85	250	B	39D 890/18	125	300	B
39D 890/28	85	300	B	39D 890/19	125	350	B
39D 890/29	85	350	B	39D 890/20	125	400	C
39D 890/30	85	400	C	39D 890/21	125	450	C
39D 890/15	125	160	A	39D 890/22	125	500	C

WEAR PLATE
DECKLEISTE SCHIEBERFÜHRUNG
PIASTRA GUIDA

Notes

- 1 Material: CK45
- 2 39D 954/11÷39
- 3 DIN 912 M8x16



Standard VW/Audi

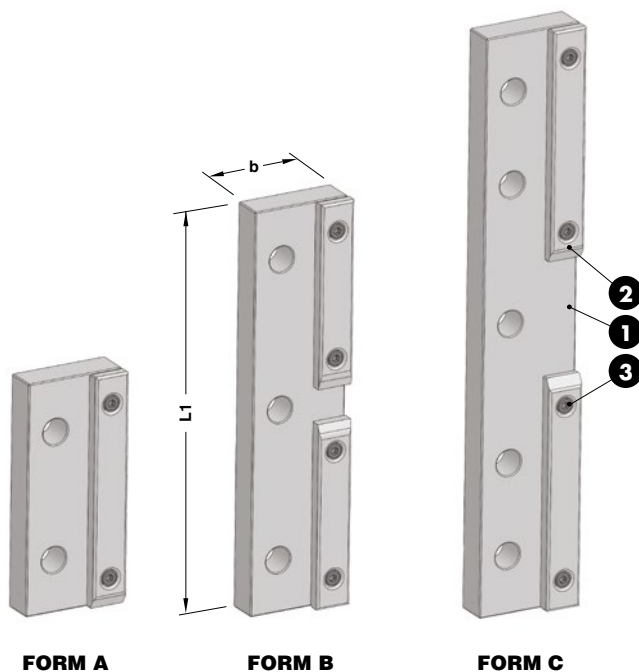
ORDER EXAMPLE	VW CODE
	39D 890/51

VW CODE	b	L1	FORM	VW CODE	b	L1	FORM
39D 890/50	85	160	A	39D 890/60	125	160	A
39D 890/51	85	200	A	39D 890/61	125	200	A
39D 890/52	85	250	B	39D 890/62	125	250	B
39D 890/53	85	300	B	39D 890/63	125	300	B
39D 890/54	85	350	B	39D 890/64	125	350	B
39D 890/55	85	400	C	39D 890/65	125	400	C
39D 890/56	85	450	C	39D 890/66	125	450	C
39D 890/57	85	500	C	39D 890/67	125	500	C

SINTERED STEEL WEAR PLATE
GLEITPLATTE STAHL MIT SINTERGLEITFLÄCHE
PIASTRA GUIDA IN ACCIAIO SINTERIZZATO

Notes

- 1** Material: CK45
- 2** 39D 954/71÷99
- 3** DIN 912 M8x16

**FORM A****FORM B****FORM C**

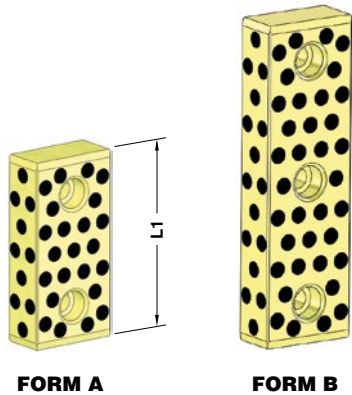
VW CODE
39D 890/71

VW CODE	b	L1	FORM	VW CODE	b	L1	FORM
39D 890/70	85	160	A	39D 890/80	125	160	A
39D 890/71	85	200	A	39D 890/81	125	200	A
39D 890/72	85	250	B	39D 890/82	125	250	B
39D 890/73	85	300	B	39D 890/83	125	300	B
39D 890/74	85	350	B	39D 890/84	125	350	B
39D 890/75	85	400	C	39D 890/85	125	400	C
39D 890/76	85	450	C	39D 890/86	125	450	C
39D 890/77	85	500	C	39D 890/87	125	500	C

GUIDE BAR SELF-LUBRICATING VDI 3357

FÜHRUNGSLEISTE BRONZE MIT FESTSCHMIERSTOFF VDI 3357

LARDONE AUTOLUBRIFICANTE VDI 3357



Notes

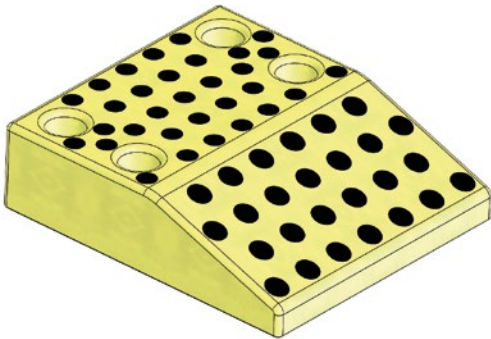
Material: Bronze + Graphite
HB > 190



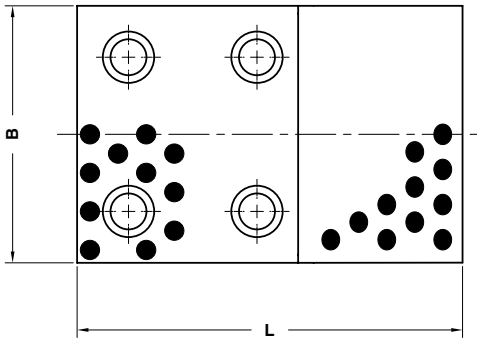
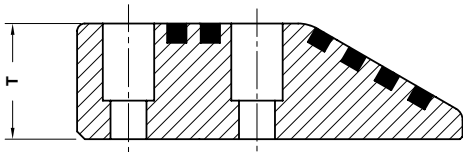
ORDER EXAMPLE	VW CODE	
	39D 892/12	
VW CODE	L1	FORM
39D 892/10	125	A
39D 892/11	160	A
39D 892/12	200	B
39D 892/15	125	A
39D 892/16	160	A
39D 892/17	200	B

Standard VW/Audi

CAM DWELL WEAR PLATE SELF-LUBRICATING VDI 3357
ÜBERLAUFKEILE BRONZE MIT FESTSCHMIERSTOFF VDI 3357
CUNEO AUTOLUBRIFICANTE VDI 3357



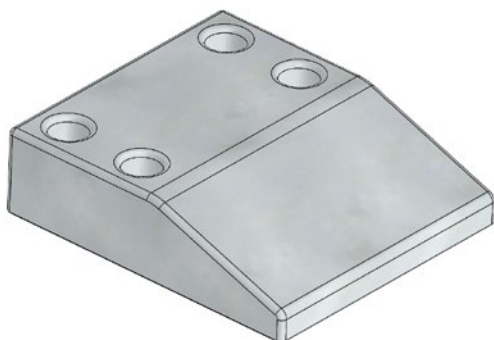
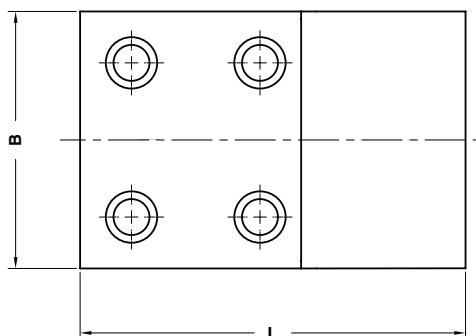
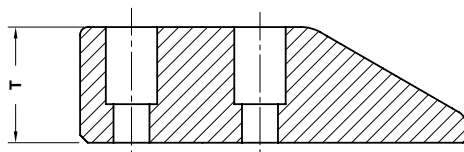
Notes
Material: Bronze + Graphite
HB > 190



	VW CODE
	39D 894/131

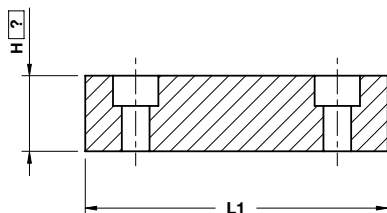
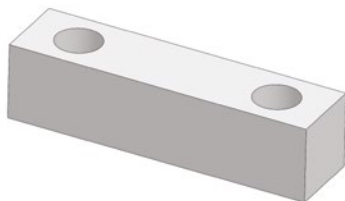
VW CODE	B	L	T	VW CODE	B	L	T
39D 894/130	100	170	45	39D 894/136	125	150	45
39D 894/131	125	170	45	39D 894/137	125	170	60
39D 894/132	150	170	45	39D 894/138	150	150	45
39D 894/134	100	150	45	39D 894/139	150	170	60
39D 894/135	100	170	60				

CAM DWELL WEAR PLATE STEEL VDI 3357
ÜBERLAUFKEILE STAHL VDI 3357
CUNEO IN ACCIAIO VDI 3357

**Notes****Material:** X155CrVMo121KU**HRC:** 58÷62**STOCK****VW CODE****39D 894/151**

VW CODE	B	L	T	VW CODE	B	L	T
39D 894/150	100	170	45	39D 894/156	125	150	45
39D 894/151	125	170	45	39D 894/157	125	170	60
39D 894/152	150	170	45	39D 894/158	150	150	45
39D 894/154	100	150	45	39D 894/159	150	170	60
39D 894/155	100	170	60				

BALANCE BLOCK - ENDDRUCKPLATTE - DISTANZIALE DI BATTUTA



H min. = 30

Notes

Material: Si37

Only for replacement

Nur für Reparatur

Solo per riparazione



VW CODE

H=35

39D 895/11

35

VW CODE

L1

39D 895/1

80

39D 895/2

120

39D 895/3

200

39D 895/11

80

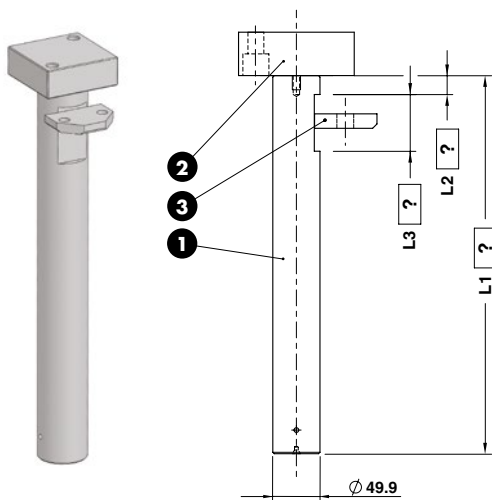
39D 895/12

120

39D 895/13

200

COMPENSATION PIN GROUP
AUSGLEICHSDRUCKBOLZEN
GRUPPO PERNO DI COMPENSAZIONE

**Notes****1 2 3****Material:** 16MnCr5 - HRC: 60÷64

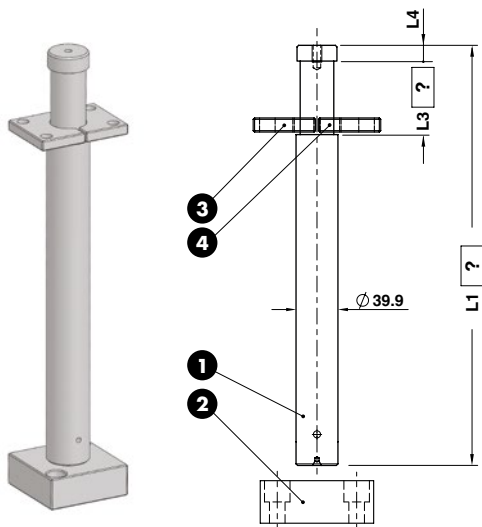
VW CODE	L1=400	L2=20	L3=60
39D 896/1	400	20	60

VW CODE

39D 896/1

Standard VW/Audi

COMPENSATION PIN GROUP
AUSGLEICHSDRUCKBOLZEN
GRUPPO PERNO DI COMPENSAZIONE

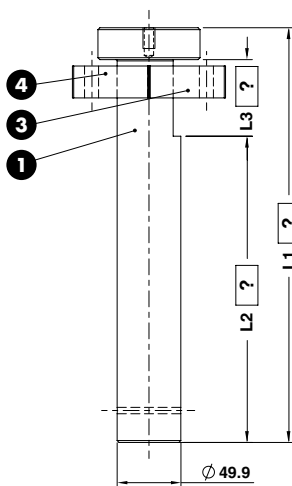
**Notes****1 2 3 4****Material:** 16MnCr5 - HRC: 60÷64

VW CODE	L1=300	L3=60	L4=45
39D 896/2	300	60	45

VW CODE

39D 896/2

COMPENSATION PIN GROUP
AUSGLEICHSDRUCKBOLZEN
GRUPPO PERNO DI COMPENSAZIONE

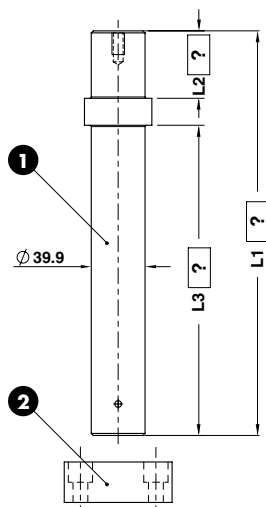
**Notes****1 3 4****Material:** 16MnCr5 - HRC: 60÷64

VW CODE	L1=325	L2=240	L3=60
39D 896/3	325	240	60

VW CODE

39D 896/3

COMPENSATION PIN GROUP
AUSGLEICHSDRUCKBOLZEN
GRUPPO PERNO DI COMPENSAZIONE

**Notes****1 2****Material:** 16MnCr5 - HRC: 60÷64

VW CODE	L1=300	L2=50	L3=230
39D 896/4	300	50	230

VW CODE

39D 896/4

BACKING PLATE - DISTANZKAPPE - REAZIONE PER CILINDRO



Notes

Material: 16MnCr5 - **HRC:** 60÷64

STOCK



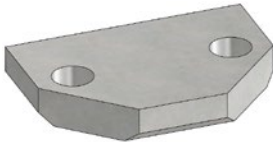
VW CODE

39D 896/1-02

VW CODE

39D 896/1-02

RETAINER - SICHERUNGSPLATTE - PIASTRINA



Notes

Material: 16MnCr5 - **HRC:** 60÷64

STOCK



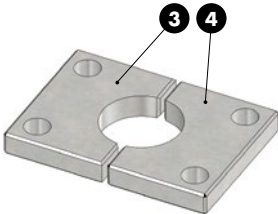
VW CODE

39D 896/1-03

VW CODE

39D 896/1-03

RETAINER - SICHERUNGSPLATTE - PIASTRINA



Notes

3 4

Material: 16MnCr5 - **HRC:** 60÷64

STOCK



VW CODE

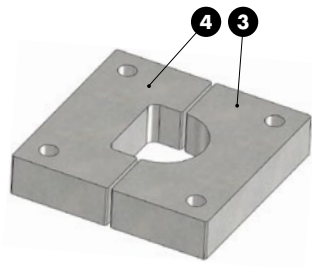
39D 896/2-04

VW CODE

39D 896/2-03

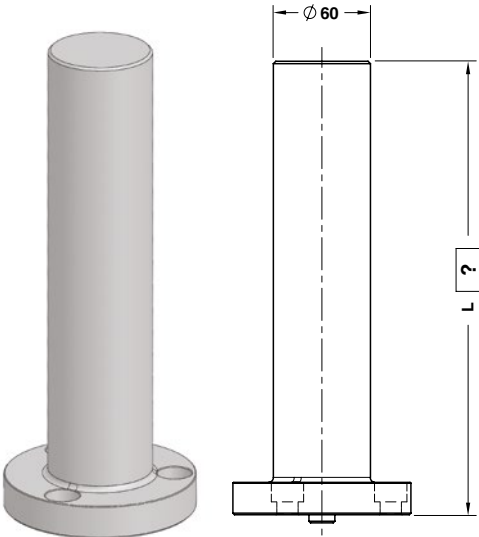
39D 896/2-04

RETAINER - SICHERUNGSPLATTE - PIASTRINA



Notes	
34 Material: 16MnCr5 - HRC: 60÷64	
STOCK	
ORDER EXAMPLE	VW CODE
	39D 896/3-04
VW CODE	
39D 896/3-03	
39D 896/3-04	

AIR PIN - UNTERLUFTBOLZEN - CANDELA



39D 951/1



39D 951/2

L max = 450

Notes

Material: CK45 - 800÷1000 N/mm²
Only for replacement
Nur für Reparatur
Solo per riparazione

Standard VW/Audi

	VW CODE	L=200
	39D 951/1	200
VW CODE		
39D 951/1		
39D 951/2		

AIR PIN - UNTERLUFTBOLZEN - CANDELA



L max = 450

Notes

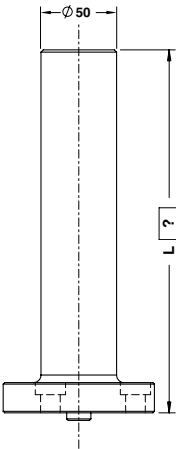
Material: CK45 - 800÷1000 N/mm²



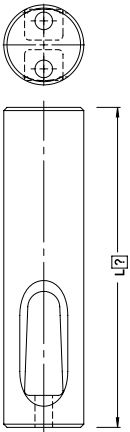
39D 951/11



39D 951/12



39D 951/22



VW CODE	L=200
39D 951/12	200

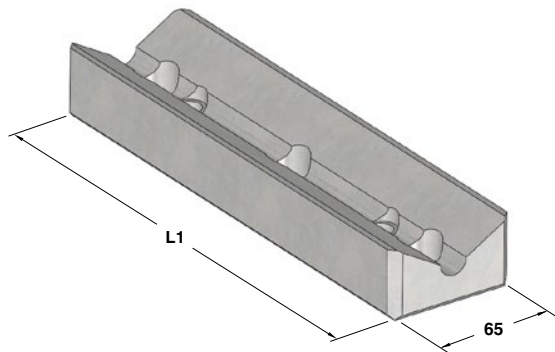
VW CODE

39D 951/11

39D 951/12

39D 951/22

“V” DRIVER STEEL VDI 3357
PRISMENFÜHRUNG STAHL VDI 3357
GUIDA A “V” IN ACCIAIO VDI 3357



Notes

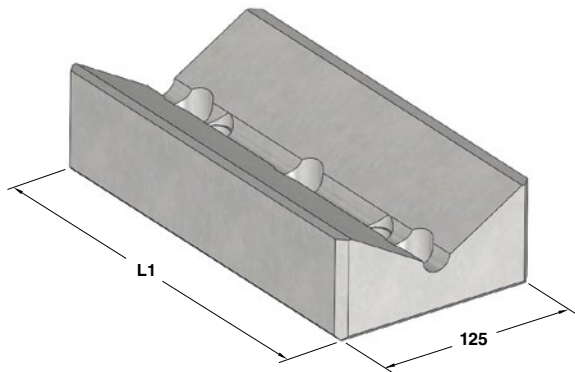
Material: CK45 - HRC: 58÷60



	VW CODE	
	39D 952/12	
VW CODE		L1
39D 952/10		150
39D 952/11		200
39D 952/12		250
39D 952/13		300

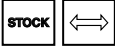
Standard VW/Audi

“V” DRIVER STEEL VDI 3357
PRISMENFÜHRUNG STAHL VDI 3357
GUIDA A “V” IN ACCIAIO VDI 3357



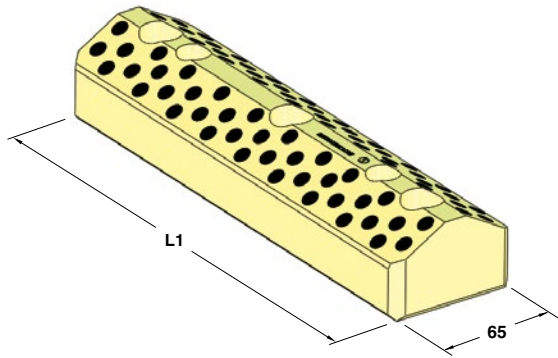
Notes

Material: CK45 - HRC: 58÷60



	VW CODE	
	39D 952/23	
VW CODE		L1
39D 952/20		150
39D 952/21		200
39D 952/22		250
39D 952/23		300

“V” DRIVER SELF-LUBRICATING VDI 3357
PRISMENFÜHRUNG BRONZE MIT FESTSCHMIERSTOFF VDI 3357
GUIDA A “V” AUTOLUBRIFICANTE VDI 3357



Notes

Material: Bronze + Graphite
HB >190

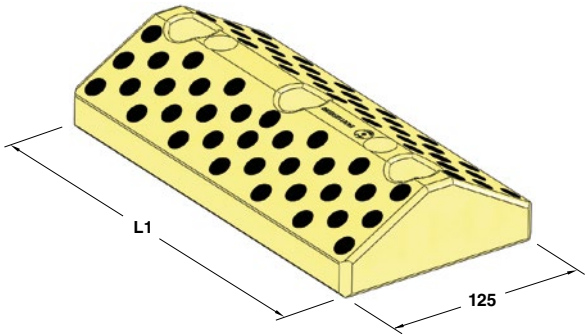
STOCK



VW CODE
39D 952/43

VW CODE	L1
39D 952/40	150
39D 952/41	200
39D 952/42	250
39D 952/43	300

“V” DRIVER SELF-LUBRICATING VDI 3357
PRISMENFÜHRUNG BRONZE MIT FESTSCHMIERSTOFF VDI 3357
GUIDA A “V” AUTOLUBRIFICANTE VDI 3357



Notes

Material: Bronze + Graphite
HB >190

STOCK



VW CODE
39D 952/52

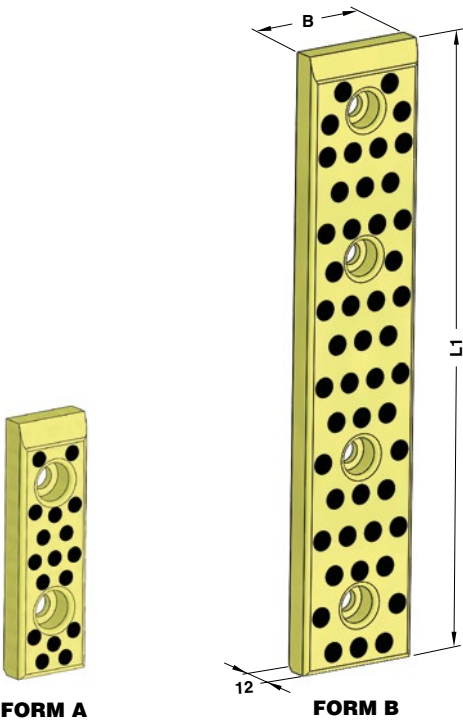
VW CODE	L1
39D 952/50	150
39D 952/51	200
39D 952/52	250
39D 952/53	300

WEAR PLATE SELF-LUBRICATING VDI 3357
GLEITPLATTE BRONZE MIT FESTSCHMIERSTOFF VDI 3357
PIASTRA GUIDA AUTOLUBRIFICANTE VDI 3357

Notes

Material: Bronze + Graphite
HB > 190

STOCK



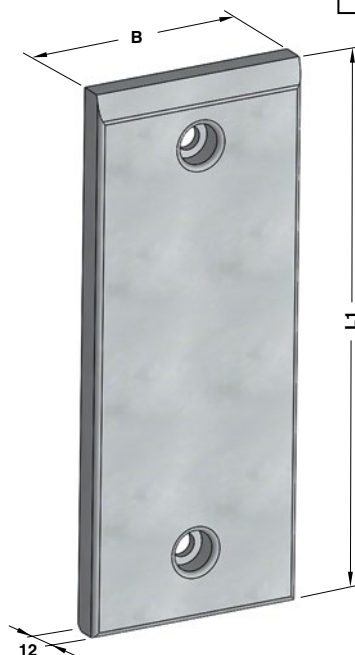
ORDER
EXAMPLE

VW CODE
39D 954/12

VW CODE	B	L1	FORM	VW CODE	B	L1	FORM	VW CODE	B	L1	FORM
39D 954/11	30	80	A	39D 954/21	50	80	A	39D 954/31	80	80	A
39D 954/12	30	100	A	39D 954/22	50	100	A	39D 954/32	80	100	A
39D 954/13	30	125	A	39D 954/23	50	125	A	39D 954/33	80	125	A
39D 954/14	30	160	A	39D 954/24	50	160	A	39D 954/34	80	160	A
39D 954/15	30	200	A	39D 954/25	50	200	A	39D 954/35	80	200	A
39D 954/16	40	80	A	39D 954/26	60	80	A	39D 954/36	50	250	B
39D 954/17	40	100	A	39D 954/27	60	100	A	39D 954/37	50	300	B
39D 954/18	40	125	A	39D 954/28	60	125	A	39D 954/38	50	350	B
39D 954/19	40	160	A	39D 954/29	60	160	A	39D 954/39	50	400	B
39D 954/20	40	200	A	39D 954/30	60	200	A				

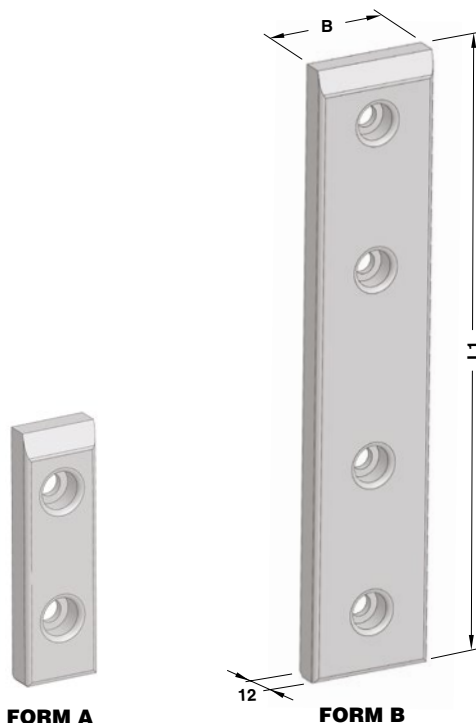
Standard VW/Audi

WEAR PLATE STEEL VDI 3357
GLEITPLATTE STAHL VDI 3357
PIASTRA GUIDA IN ACCIAIO VDI 3357

Notes**Material:** 16MnCr5 - **HRC:** 58÷60**STOCK****VW CODE****39D 954/42**

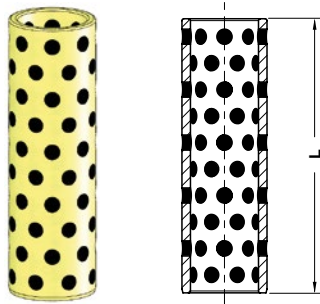
VW CODE	B	L1	VW CODE	B	L1
39D 954/41	30	80	39D 954/54	50	160
39D 954/42	30	100	39D 954/55	50	200
39D 954/43	30	125	39D 954/56	60	80
39D 954/44	30	160	39D 954/57	60	100
39D 954/45	30	200	39D 954/58	60	125
39D 954/46	40	80	39D 954/59	60	160
39D 954/47	40	100	39D 954/60	60	200
39D 954/48	40	125	39D 954/61	80	80
39D 954/49	40	160	39D 954/62	80	100
39D 954/50	40	200	39D 954/63	80	125
39D 954/51	50	80	39D 954/64	80	160
39D 954/52	50	100	39D 954/65	80	200
39D 954/53	50	125			

SINTERED STEEL WEAR PLATE TYPE VDI 3357
GLEITPLATTE STAHL MIT SINTERGLEITFLÄCHE TIP VDI 3357
PIASTRA GUIDA IN ACCIAIO SINTERIZZATO TIPO VDI 3357

Notes**Material:** Syntered metal**STOCK****FORM A****FORM B****VW CODE****39D 954/72**

VW CODE	B	L1	FORM	VW CODE	B	L1	FORM	VW CODE	B	L1	FORM
39D 954/71	30	80	A	39D 954/81	50	80	A	39D 954/91	80	80	A
39D 954/72	30	100	A	39D 954/82	50	100	A	39D 954/92	80	100	A
39D 954/73	30	125	A	39D 954/83	50	125	A	39D 954/93	80	125	A
39D 954/74	30	160	A	39D 954/84	50	160	A	39D 954/94	80	160	A
39D 954/75	30	200	A	39D 954/85	50	200	A	39D 954/95	80	200	A
39D 954/76	40	80	A	39D 954/86	60	80	A	39D 954/96	50	250	B
39D 954/77	40	100	A	39D 954/87	60	100	A	39D 954/97	50	300	B
39D 954/78	40	125	A	39D 954/88	60	125	A	39D 954/98	50	350	B
39D 954/79	40	160	A	39D 954/89	60	160	A	39D 954/99	50	400	B
39D 954/80	40	200	A	39D 954/90	60	200	A				

GUIDE BUSH - FÜHRUNGSBUCHSE - BOCCOLA AUTOLUBRIFICANTE



Notes

Material: Bronze + Graphite
HB >190

STOCK



VW CODE

39D 956/1

VW CODE

L

39D 956/1

115

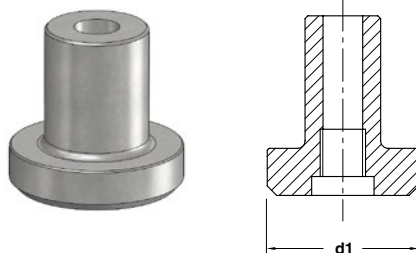
39D 956/2

145

39D 956/3

170

STOP PIN - HALTEBOLZEN - PERNO DI ARRESTO



Notes

Material: 42CrMo4

Only for replacement
Nur für Reparatur
Solo per riparazione

STOCK



VW CODE

39D 958/2

VW CODE

d1

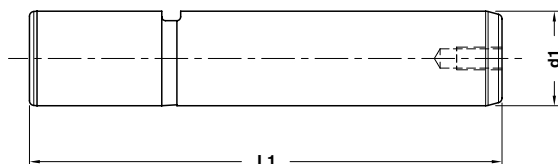
39D 958/1

100

39D 958/2

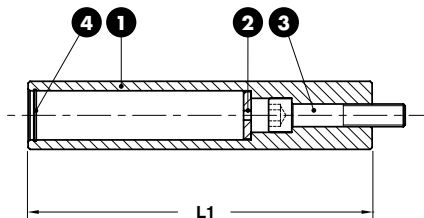
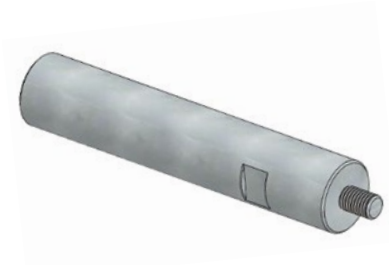
80

GUIDE POST DIN 9833 TYPE
FÜHRUNGSSÄULE DIN 9833 TYP
COLONNA GUIDA TIPO DIN 9833

Notes**Material:** 16MnCr5**HRC:** 60÷62**VW CODE****39D 969/47**

VW CODE	d1	L1	VW CODE	d1	L1
39D 969/13	25	125	39D 969/45	50	250
39D 969/14	25	140	39D 969/46	50	280
39D 969/15	25	160	39D 969/47	50	315
39D 969/16	25	180	39D 969/48	50	355
39D 969/23	32	140	39D 969/53	63	224
39D 969/24	32	160	39D 969/54	63	250
39D 969/25	32	180	39D 969/55	63	280
39D 969/26	32	200	39D 969/56	63	315
39D 969/32	40	160	39D 969/57	63	355
39D 969/33	40	180	39D 969/58	63	400
39D 969/34	40	200	39D 969/64	80	250
39D 969/35	40	224	39D 969/65	80	280
39D 969/36	40	250	39D 969/66	80	315
39D 969/37	40	280	39D 969/67	80	355
39D 969/43	50	200	39D 969/68	80	400
39D 969/44	50	224			

LIFTER - FEDERBOLZEN - SOLLEVATORE



Notes

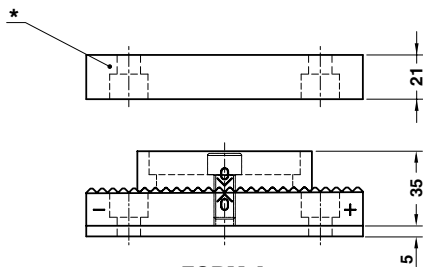
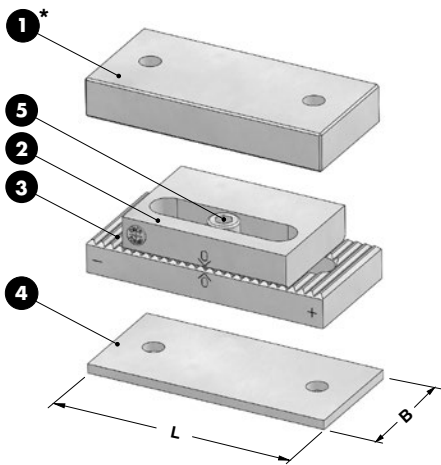
- 1 **Material:** CK45 - **HRC:** 60÷62
- 2 **Material:** 90MnCrV8
HRC: 54÷60
- 3 M10x60 DIN 912
- 4 Seeger ring DIN 472



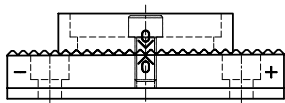
VW CODE
39D 972/11

VW CODE	L1
39D 972/11	182
39D 972/12	200
39D 972/13	220

SPACER PLATE TOOTHED - DISTANZPLATTE GEZAHNT - TASSELLO DI COMPENSAZIONE



FORM A



FORM B

Notes

1 2 3
Material: 90MnCrV8 - **HRC:** 58÷60

4 **Material:** X155CrVMo12

5 DIN 912

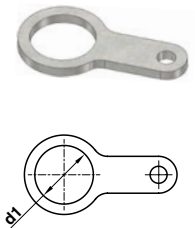


* Pressure plate only in FORM A
Druckplatte nur bei Form A enthalten
Piastra di reazione solo in FORM A

Standard VW/Audi

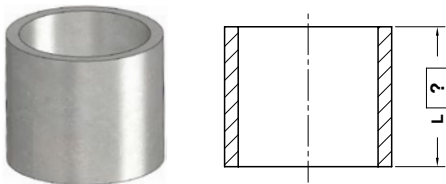
ORDER EXAMPLE	VW CODE		
	39D 976/11		
VW CODE	L	B	FORM
39D 976/10	130	60	A
39D 976/11	160	80	A
39D 976/20	130	60	B
39D 976/21	160	80	B

PLATE FOR SENSOR - HALTERUNG - PIASTRINA PORTASENSORE



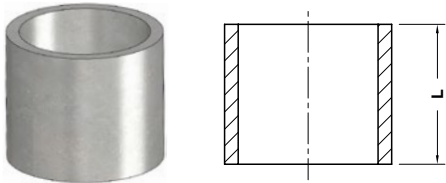
Notes	
Material: St37	
STOCK	
ORDER EXAMPLE	VW CODE
	39D 993/1
VW CODE	d1
39D 993/1	19
39D 993/2	31

SPACER - DISTANZSTÜCK - DISTANZIALE



Notes		
Material: CK45		
10		
ORDER EXAMPLE 	VW CODE 39D 995/4	L=37 37
VW CODE		
39D 995/4		

SPACER - DISTANZSTÜCK - DISTANZIALE



Notes	
Material: CK45	
STOCK	
ORDER EXAMPLE	VW CODE
	39D 995/4 L24

VW CODE	L	VW CODE	L	VW CODE	L	VW CODE	L	VW CODE	L
39D 995/4 L17	17	39D 995/4 L28	28	39D 995/4 L37	37	39D 995/4 L47	47	39D 995/4 L57	57
39D 995/4 L24	24	39D 995/4 L29	29	39D 995/4 L38	38	39D 995/4 L48	48	39D 995/4 L57,5	57,5
39D 995/4 L25	25	39D 995/4 L32	32	39D 995/4 L41	41	39D 995/4 L49	49	39D 995/4 L77	77
39D 995/4 L27	27	39D 995/4 L33	33	39D 995/4 L42	42	39D 995/4 L51	51		

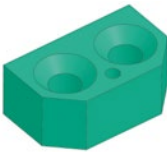
WASHER/STOP BLOCK - SCHEIBE/HALTEPLATTE - RONDELLA/TASSELLO



39D 995/5



39D 995/6



39D 995/8

Notes

Material:
39D 995/5 - CK45
39D 995/6 - 1.6MnCr5 - **HRC:** 60÷62
39D 995/8 - Polyethylen PE-H

STOCK



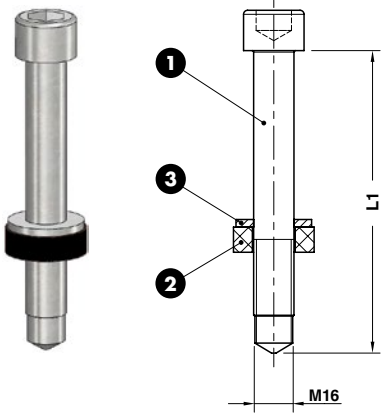
VW CODE
39D 995/6

VW CODE

39D 995/5
39D 995/6
39D 995/8

Standard VW/Audi

RETAINER PIN - ZIEHTEILHEBER - PERNO CON RONDELLA



Notes

- 1** DIN 912
- 2** **Material:** Nylatron GSM P30
- 3** **Material:** STEEL

STOCK

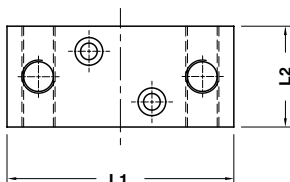
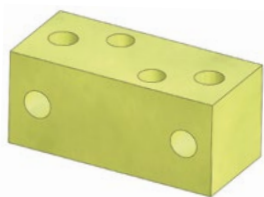


VW CODE
39D 995/14

VW CODE L1

39D 995/12	120
39D 995/14	135
39D 995/15	150
39D 995/16	160

DISTRIBUTOR - VERTEILERBLOCKE - DISTRIBUTORE



STOCK

Notes

Material: Ms65

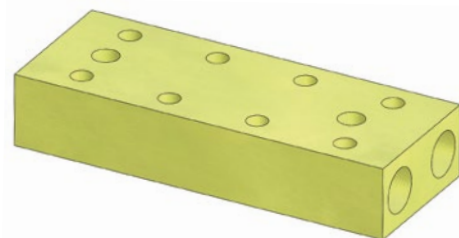
VW CODE

39D 1392/1

VW CODE	L1	L2
39D 1392/1	90	40
39D 1392/2	100	45
39D 1392/3	110	50
39D 1392/4	120	60

39D 1430

DISTRIBUTOR - VERTEILERBLOCKE - DISTRIBUTORE



Notes

Material: Ms65

STOCK



VW CODE

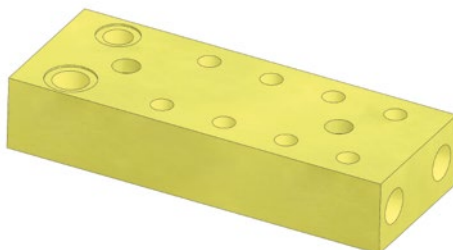
39D 1430/1

VW CODE

39D 1430/1

39D 1497

DISTRIBUTOR - VERTEILERBLOCKE - DISTRIBUTORE



Notes

Material: Ms65

STOCK



VW CODE

39D 1497/2

VW CODE

CYLINDER DIAMETER

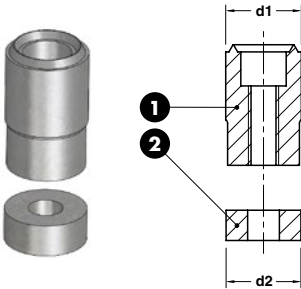
39D 1497/1

≤63

39D 1497/2

>63

VISUAL LOCATOR SETTING PUNCH
STEMPEL F. ENTGASUNGSNOPPEN
PUNZONE DI VISUALIZZAZIONE



Notes

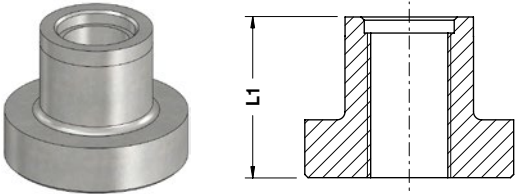
- 1 Material: X205Cr12KU
HRC: 60÷62
- 2 Material: X205Cr12KU



VW CODE
39V 863/10

VW CODE	d1	d2
39V 863/10	10	9,7
39V 863/13	13	12

THREADED BUSH - GENWINDEBUCHSE - BOCCOLA FILETTATA



Notes

Material: CK45



VW CODE
39V 1071

VW CODE	L1
39V 1071/1	50
39V 1071/2	87

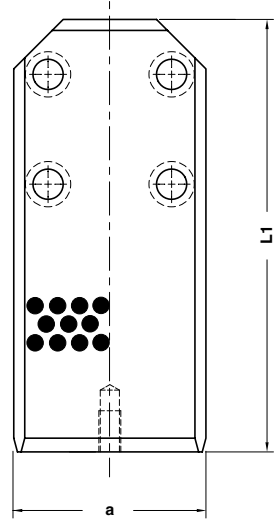
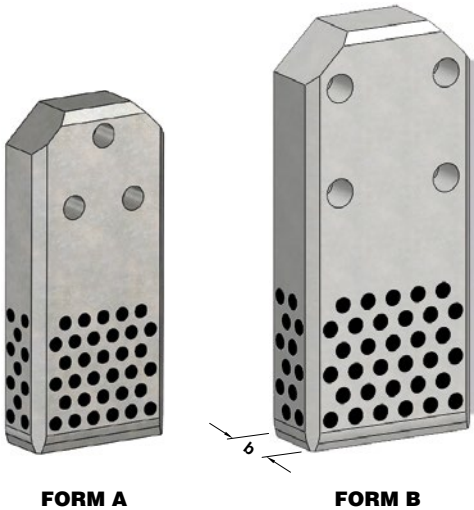
GIB VDI 3387 - FÜHRUNGLASCHE VDI 3387 - GUIDA VDI 3387

Notes

Material: CK45 + Graphite
HRC: 58÷60

STOCK

↑↓



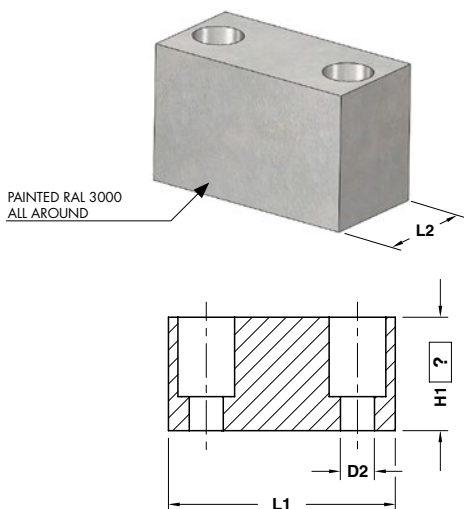
ORDER EXAMPLE

VW CODE

39V 1159/25

VW CODE	a	b	L1	FORM
39V 1159/24	112	45	250	A
39V 1159/25	140	45	315	B
39V 1159/32	190	56	400	B
39V 1159/35	240	56	500	B
39V 1159/36	240	56	630	B
39V 1159/37	140	45	400	B
39V 1159/38	140	56	400	B

STOP BLOCK - ABSTANDSBLOCK - DISTANZIALE



Notes

Material: CK45

Only for replacement

Nur für Reparatur

Solo per riparazione

10



VW CODE

39V 1162/3

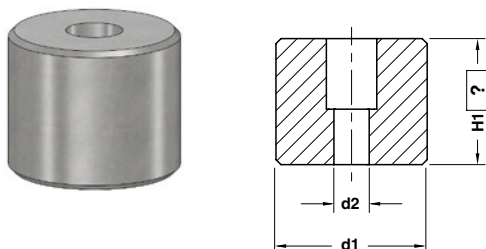
H1=60

60

VW CODE	D2	L1	L2
39V 1162/1	9	60	40
39V 1162/2	11	80	40
39V 1162/3	14	100	40
39V 1162/4	14	100	50
39V 1162/5	14	120	60
39V 1162/6	14	150	80
39V 1162/7	14	160	100
39V 1162/20	18	150	80
39V 1162/21	18	160	100

Standard VW/Audi

STOP BLOCK - ABSTANDSBLOCK - DISTANZIALE



Notes

Material: CK45

Only for replacement

Nur für Reparatur

Solo per riparazione

10



VW CODE

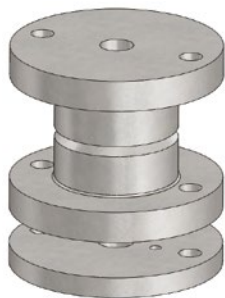
39V 1162/15

H1=60

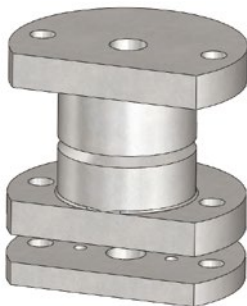
60

VW CODE	d1	d2
39V 1162/14	60	14
39V 1162/26	80	18
39V 1162/15	80	14
39V 1162/17	120	22
39V 1162/18	150	22
39V 1162/25	100	18

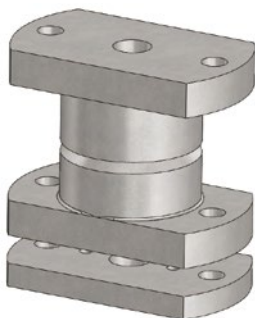
LOCATING CONE - KEGELDISTANZ - CONO DI CENTRAGGIO



FORM A



FORM B

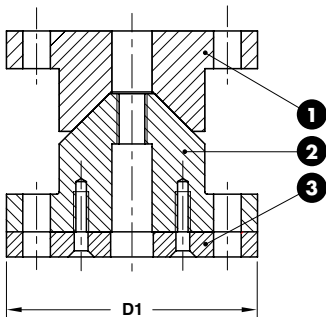


FORM C

Notes

1 2 Material: 16MnCr5
HRC: 58÷60

3 Material: CK45



VW CODE	
39V 1168/16	

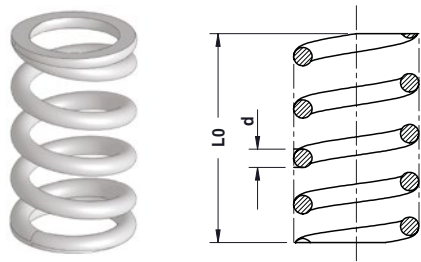
VW CODE	FORM	D1
39V 1168/10	A	100
39V 1168/12	A	120
39V 1168/14	B	100
39V 1168/16	B	120
39V 1168/18	C	100
39V 1168/20	C	120

COIL SPRING - SCHRAUBENFEDERN - MOLLA A FILO

Notes

Material: 50CrV4

STOCK



Standard VW/Audi

	VW CODE
	39V 1176/2

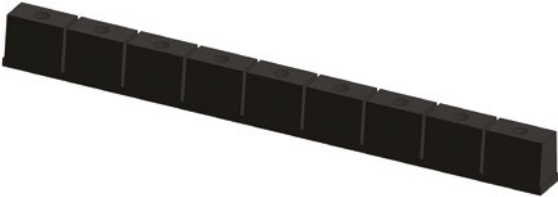
VW CODE	d	axb	L0	VW CODE	d	axb	L0
39V 1176/1	1,00	-	16,5	39V 1176/16	1,75	-	40,0
39V 1176/2	1,00	-	34,5	39V 1176/17	2,00	-	50,0
39V 1176/3	1,25	-	57,5	39V 1176/18	2,00	-	43,5
39V 1176/4	1,50	-	24,5	39V 1176/19	2,00	-	77,5
39V 1176/6	1,50	-	81,0	39V 1176/20	2,00	-	200,0
39V 1176/7	2,00	-	20,0	39V 1176/21	3,00	-	39,5
39V 1176/8	2,10	-	110,0	39V 1176/22	3,00	-	150,0
39V 1176/9	1,50	-	52,5	39V 1176/23	4,00	-	65,0
39V 1176/10	2,20	-	30,5	39V 1176/27	4,00	-	125,0

STRIPPER FOR BLANKING DIES - ABSTREIFER FÜR PLATINENSCHNITTE - ESTRATTORE PER STAMPI

Notes

Material: Elastomer 70 SH

STOCK

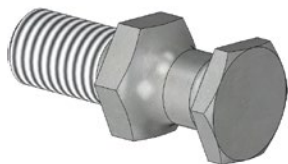


VW CODE
39V 1178/17

VW CODE

39V 1178/17

LIFTING PIN VDI 3366 - TRAGSCHRAUBE VDI 3366 - PERNO DI SOLLEVAMENTO VDI 3366



STOCK



Respect the max load
Maximale Nutzlast beachten
Rispettare il carico Max

WARNING - ACHTUNG - ATTENZIONE:

For safety reason, please consider always that the weight of the die has to be supported by just 2 lifting pins.

Aus Sicherheitsgründen stets berücksichtigen, dass zwei Tragschrauben das gesamte Werkzeuggewicht tragen müssen.

Per ragioni di sicurezza, considerare sempre che il peso dello stampo deve essere sopportato da 2 soli perni.

Notes

Material: CK45 - 700÷800 N/mm²

**VW CODE**

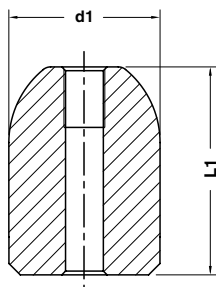
39V 1199/3

VW CODE	Max load (kg)	Max die weight (kg)	d1	VW CODE	Max load (kg)	Max die weight (kg)	d1
39V 1199/1	320	640	16	39V 1199/4	1500	3000	32
39V 1199/2	500	1000	20	39V 1199/5	2500	5000	40
39V 1199/3	1000	2000	25				

Standard VW/Audi

39V 1205

LOCATING PIN - ZENTRIERBOLZEN - CENTRAGGIO



STOCK

Notes

Material: 16MnCr5 - HRC: 58÷62

**VW CODE**

39V 1205/3

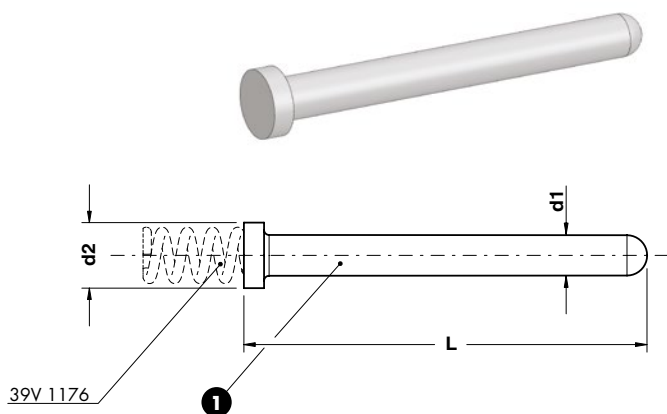
VW CODE	d1	L1
39V 1205/1	22	45
39V 1205/2	22	55
39V 1205/3	40	55
39V 1205/4	40	65
39V 1205/5	40	85

EJECTOR - ABDRÜCKSTIFT - ESPULSORE

Notes

Material: 16MnCr5
HRC: 58÷60

STOCK

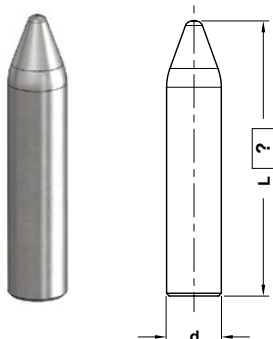


VW CODE

39V 1234/2

VW CODE	d1	d2	L	VW CODE	d1	d2	L	VW CODE	d1	d2	L
39V 1234/1	2,9	8	41	39V 1234/10	5,4	10	42	39V 1234/19	9,9	13	100
39V 1234/2	3,4	8	41	39V 1234/11	5,9	10	42	39V 1234/20	12,9	16	100
39V 1234/3	3,9	8	41	39V 1234/12	6,0	10	30	39V 1234/21	12,9	16	125
39V 1234/4	4,0	8	30	39V 1234/13	6,0	10	40	39V 1234/22	15,9	20	100
39V 1234/5	4,0	8	40	39V 1234/14	6,0	10	60	39V 1234/23	15,9	20	125
39V 1234/6	4,0	8	50	39V 1234/15	6,4	10	42	39V 1234/24	9,9	20	100
39V 1234/7	4,3	10	42	39V 1234/16	8,0	13	80	39V 1234/25	9,9	20	125
39V 1234/8	4,9	10	42	39V 1234/17	8,0	13	100				
39V 1234/9	5,3	10	42	39V 1234/18	9,9	13	80				

GAGE - EINWEISER - RIFERIMENTO



Notes

Material: 16MnCr5 - **HRC:** 58÷60

Only for replacement

Nur für Reparatur

Solo per riparazione

10

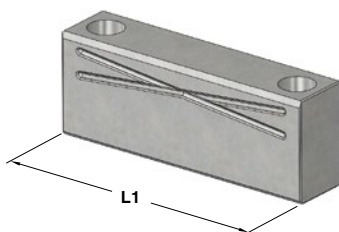


VW CODE	L=100
39V 1242/3	100

VW CODE	d
39V 1242/1	16
39V 1242/2	20
39V 1242/3	25

Standard VW/Audi

LOCATING BLOCK - FANGBACKE - TASSELLO DI CENTRAGGIO



Notes

Material: 16MnCr5 - **HRC:** 60÷62

STOCK



VW CODE
39V 1254/10

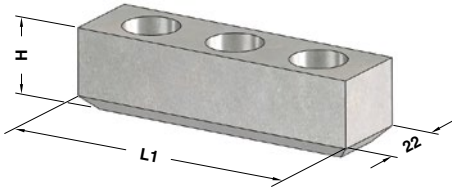
VW CODE	L1
39V 1254/10	100
39V 1254/11	125
39V 1254/12	160
39V 1254/13	200

KEY - PASSFEDER - CHIAVETTA

Notes

Material: CK45

STOCK



	VW CODE
	39V 1304/2

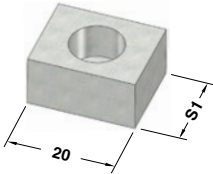
VW CODE	H	L1	VW CODE	H	L1	VW CODE	H	L1
39V 1304/1	14	50	39V 1304/7	22	50	39V 1304/11	40	50
39V 1304/2	14	80	39V 1304/8	22	80	39V 1304/12	40	80
39V 1304/3	14	100	39V 1304/9	22	100	39V 1304/13	40	100
39V 1304/4	14	125	39V 1304/10	22	125	39V 1304/14	40	125

KEY - PASSFEDER - CHIAVETTA

Notes

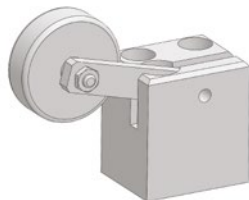
Material: CK45

STOCK



	VW CODE	
	39V 1304/6	
VW CODE		S1
39V 1304/5		12
39V 1304/6		16

ROLLER STOCK LIFTER - FEDERENDE LAUFROLLE - RULLINO SOLLEVAMENTO NASTRO

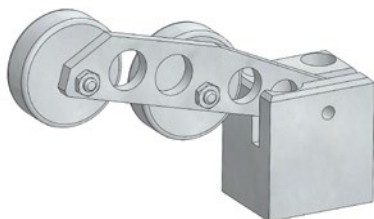
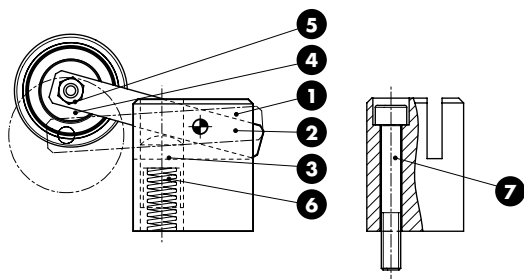


39V 1569/1

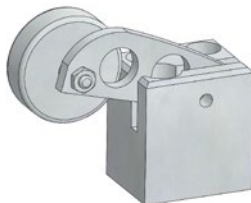
Notes

- 1** Material: C15
- 2** Material: S235JRG2K
- 3** Material: 42CrMo4
- 5** Material: Steel
- 6** Spring
- 7** Screws M8x60 DIN 912

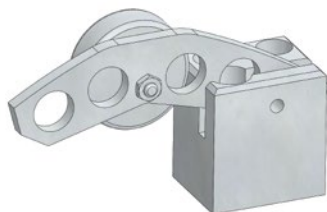
STOCK



39V 1569/2



39V 1569/3



39V 1569/4

ORDER
EXAMPLE

VW CODE

39V 1569/2

VW CODE

39V 1569/1

39V 1569/2

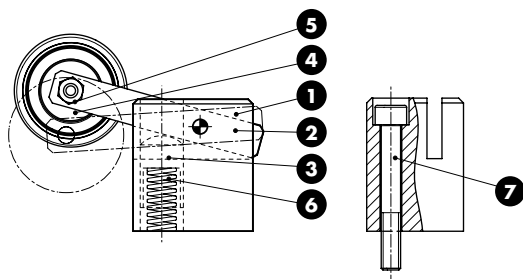
39V 1569/3

39V 1569/4

ROLLER STOCK LIFTER - FEDERENDE LAUFROLLE - RULLINO SOLLEVAMENTO NASTRO



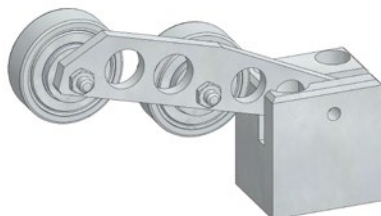
39V 1569/10



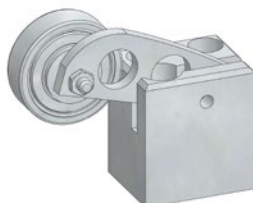
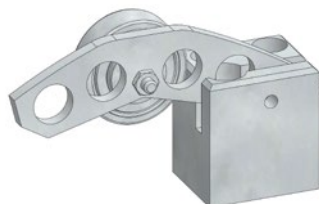
Notes

- 1** Material: C15
- 2** Material: S235JRG2K
- 3** Material: 42CrMo4
- 4** Material: Steel
- 5** DIN 625-1 (6303-2Z)
- 6** Spring
- 7** Screws M8x60 DIN 912

STOCK



39V 1569/11

39V 1569/12
39V 1569/14

39V 1569/13

ORDER
EXAMPLE

VW CODE

39V 1569/11

VW CODE

39V 1569/10

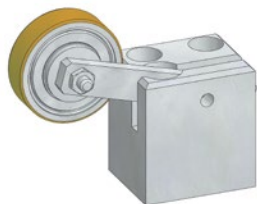
39V 1569/11

39V 1569/12

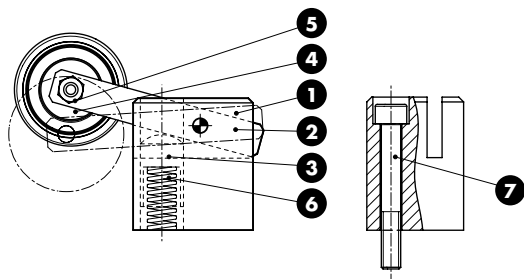
39V 1569/13

39V 1569/14

ROLLER STOCK LIFTER - FEDERENDE LAUFROLLE - RULLINO SOLLEVAMENTO NASTRO



39V 1569/20



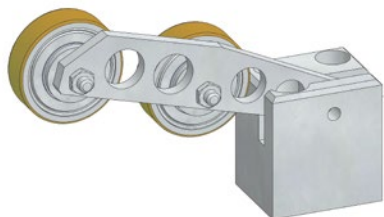
Notes

- 1 Material:** C15
- 2 Material:** S235JRG2K
- 3 Material:** 42CrMo4
- 4 Material:** Steel
- 5 Material:** Steel + Vulkolan
- 6 Spring**
- 7 Screws** M8x60 DIN 912

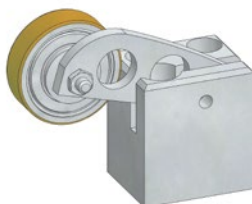
STOCK



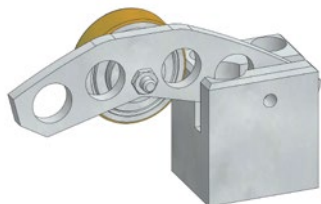
Standard VW/Audi



39V 1569/21



39V 1569/22



39V 1569/23



VW CODE

39V 1569/21

VW CODE

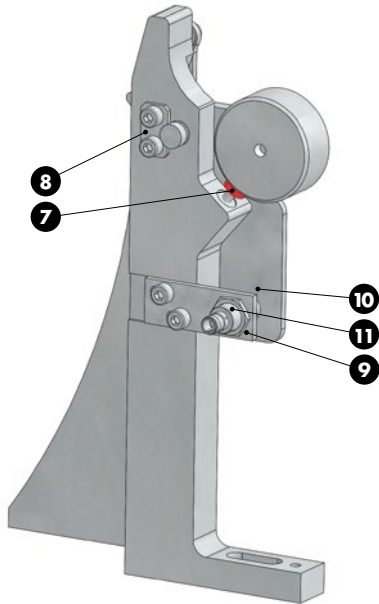
39V 1569/20

39V 1569/21

39V 1569/22

39V 1569/23

GAGE WITH POSITION CONTROL
KLAPPEINWEISER MIT LAGEKONTROLLE
RIFERIMENTO CON CONTROLLO DI POSIZIONE



Notes

1 2 3 5 8

Material: 16MnCr5

4 9 10 Material: S235JRG2K

6 M10x30 DIN 7991

7 DESTACO 202208M

11 BALLUFF

12 C13.30.08012 (x2)

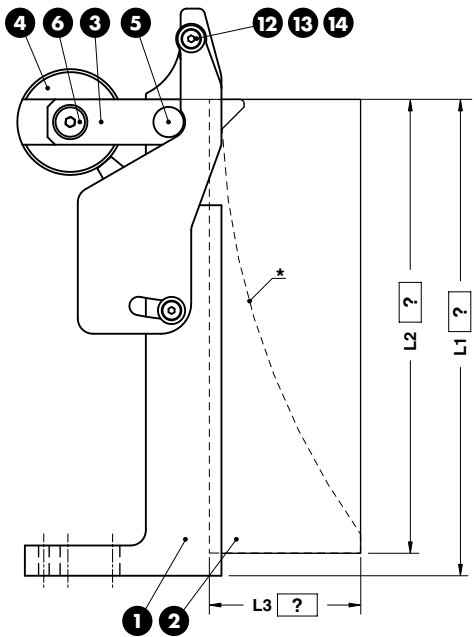
13 Washer PCM 241201.5M

14 E46.20.008012008

15 DIN 912 (x4)



* Bei Konstruktion festlegen
Set in construction
Realizzato in costruzione



VW CODE	L1=315	L2=310	L3=50
1D 301260	315	310	50

VW CODE

1D 301260



